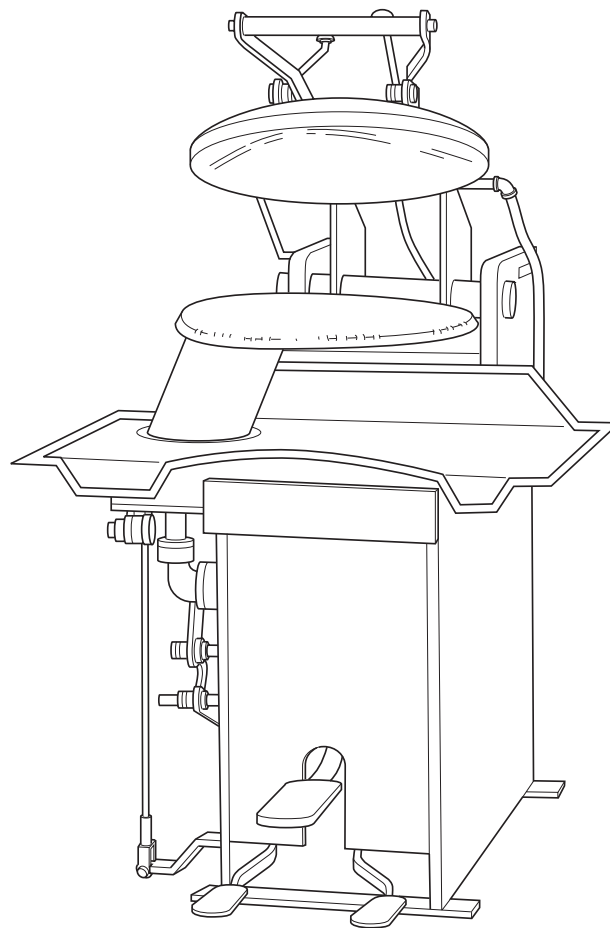


Utility Dry Cleaning Presses

Manually Operated
Refer to Page 3 for Model Numbers



SCR1520C

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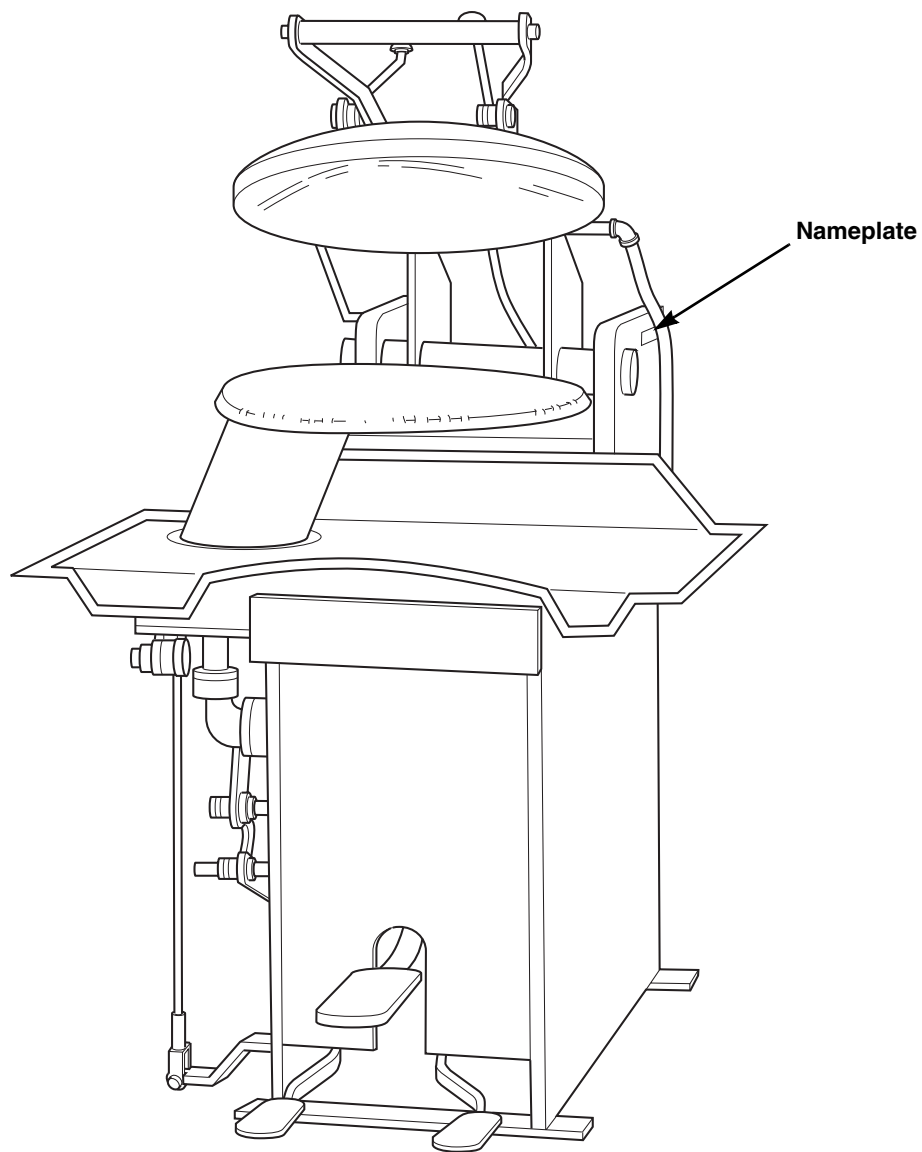
Parts Ordering Information

If literature or replacement parts are required, contact the source from which the machine was purchased or contact Alliance Laundry Systems LLC at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate as shown.



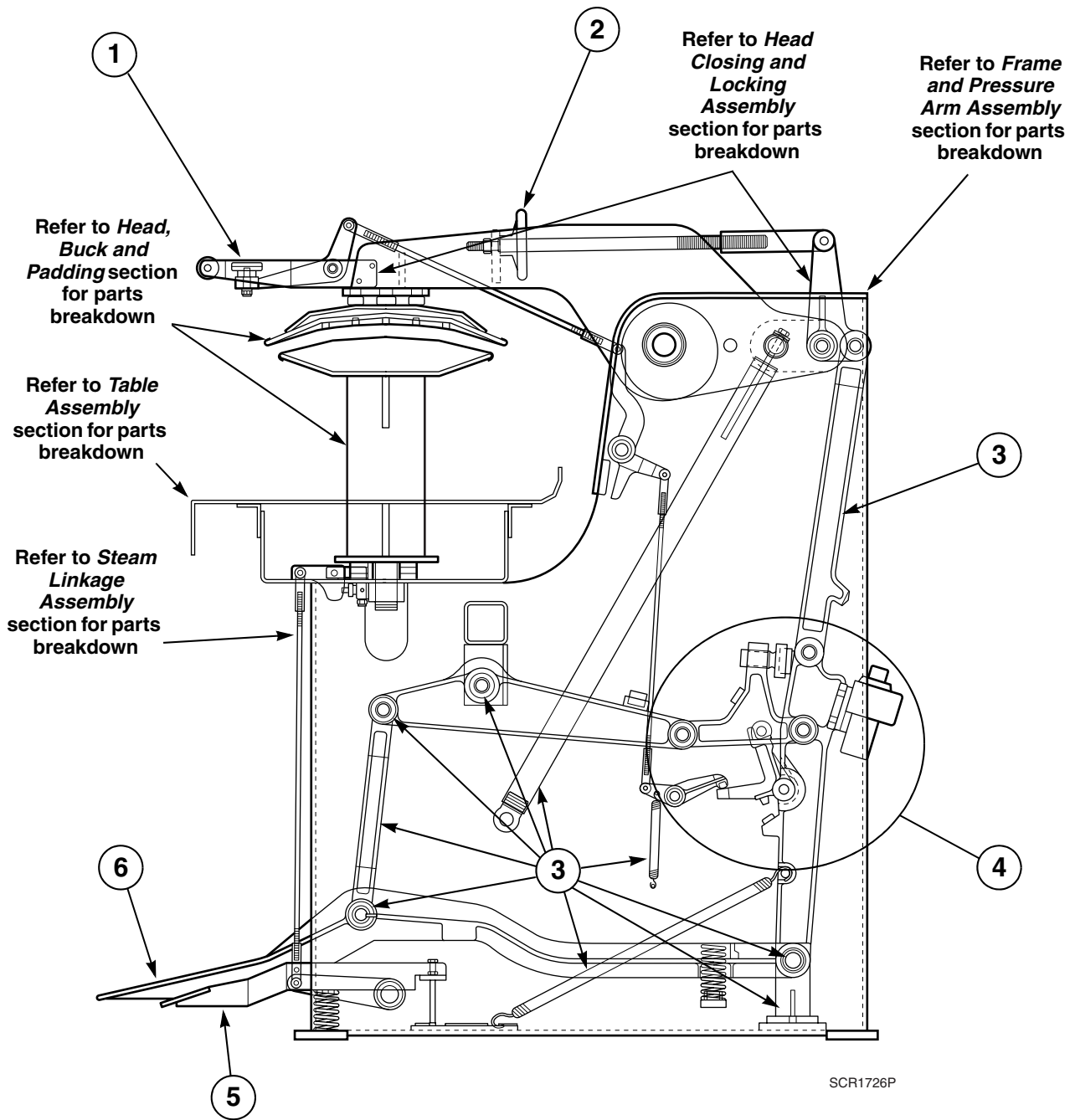
SCR1520C

Model Identification

Information in this manual is applicable to these Utility Dry Cleaning Presses:

ADCM18
ADCM43
ADCM446
DCM18
DCM43
DCM446

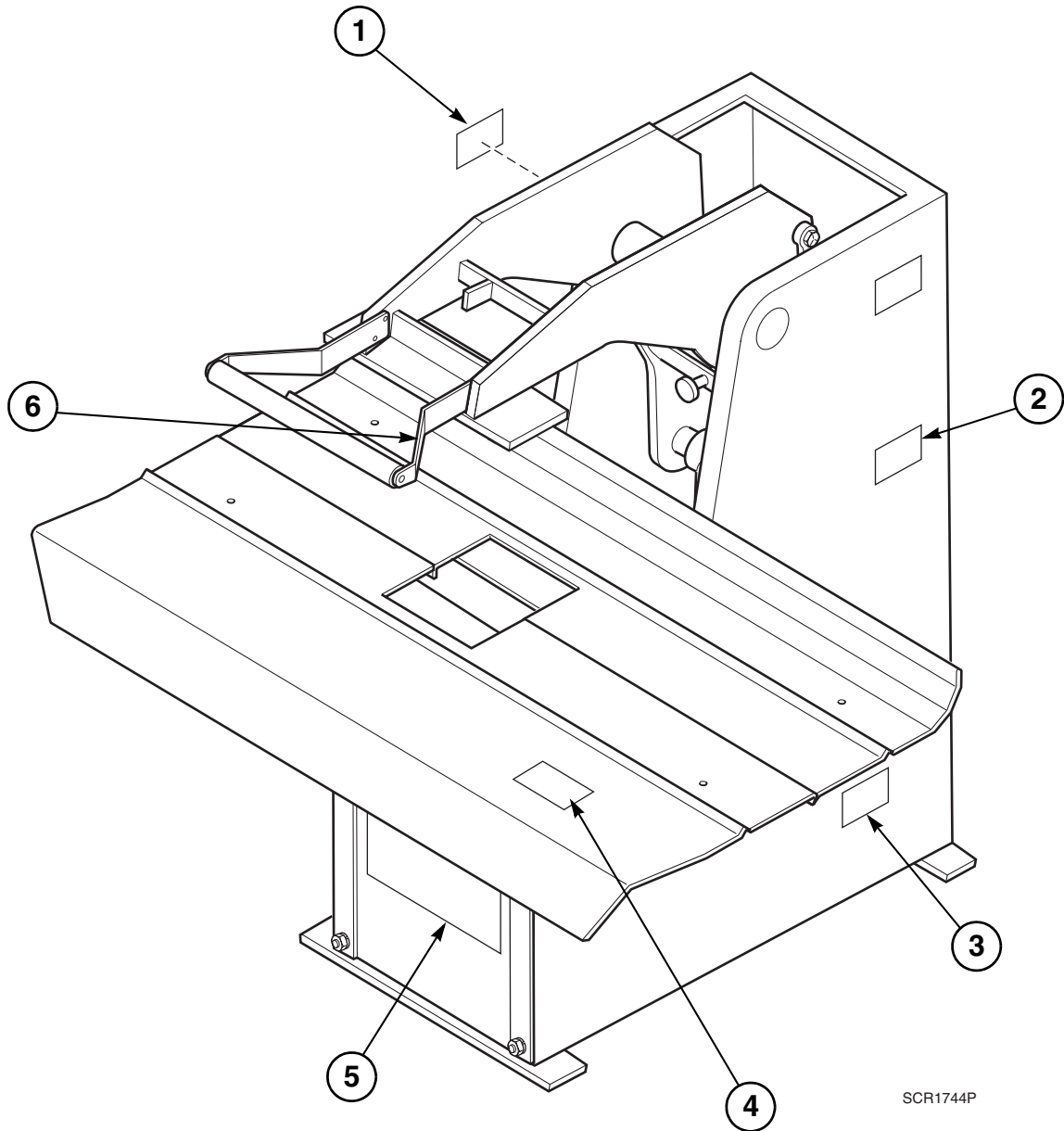
Location of Components



Location of Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1624204	Release Lever Assembly	Refer to <i>Release Lever Assembly</i> section for parts breakdown
2	J1623925	Hand Wheel Assembly	Refer to <i>Hand Wheel Assembly</i> section for parts breakdown
3	J1623024	Back Lever Assembly	Refer to <i>Back Lever Assembly</i> section for parts breakdown
4	J1642016	Back Lever Assembly	Refer to <i>Back Lever Assembly</i> section for parts breakdown
5	J1642008	Steam Foot Pedal Assembly	Refer to <i>Steam Foot Pedal Assembly</i> section for parts breakdown
6	J1624808	Vacuum Pedal Assembly	Refer to <i>Vacuum Pedal Assembly</i> section for parts breakdown

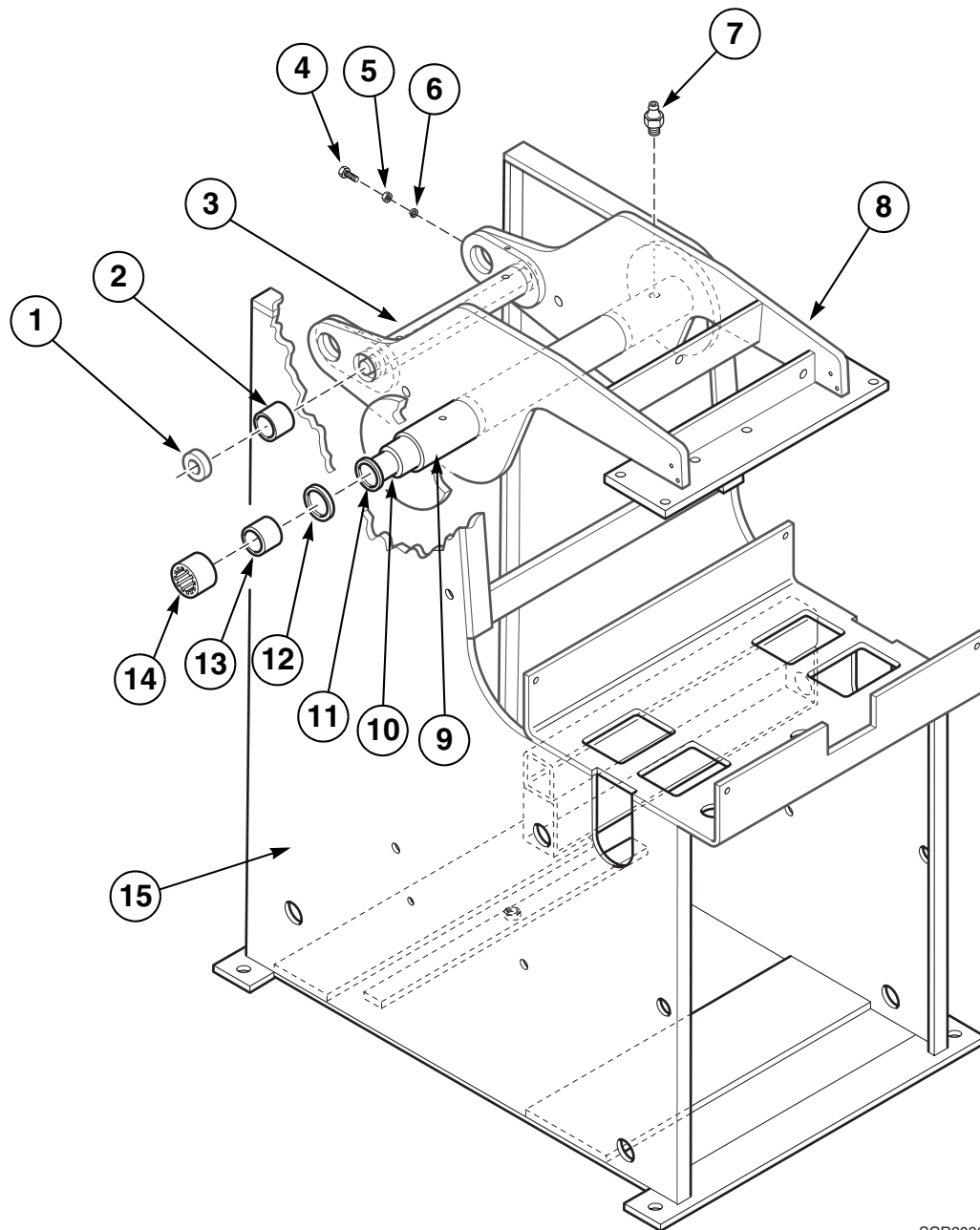
Label Application



Label Application

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-17840	Steam Return Label	
2	J200156500	Shut-Off Warning Decal	
3	JA-17841	Steam Inlet Label	
4	J33-013	Do Not Lift Table Label	
5	70240801	Nameplate Overlay	
6	JA-35953	Open Label	

Frame and Pressure Arm Assembly

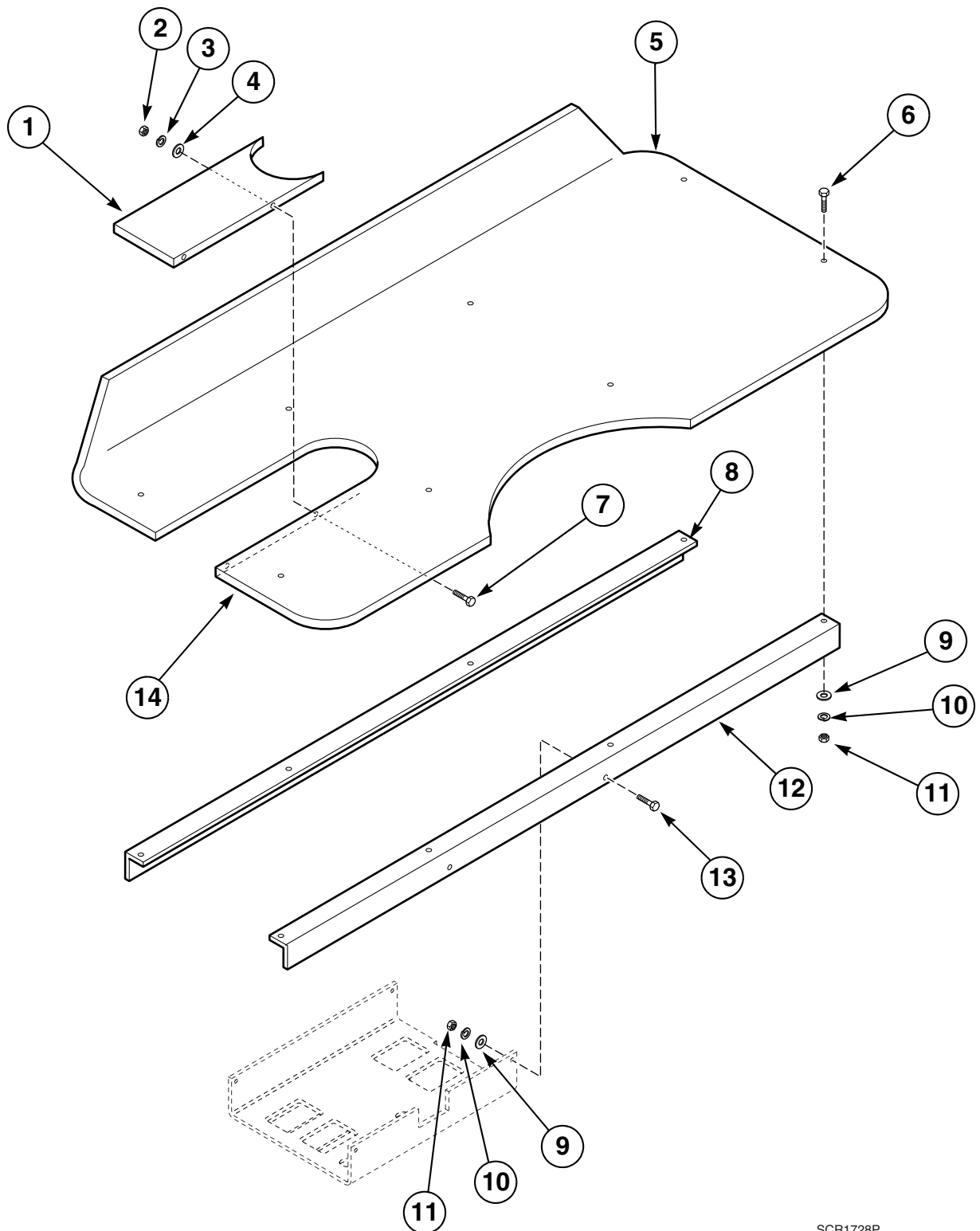


SCR2036P

Frame and Pressure Arm Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1619592	Retaining Ring	2 required
2	JC-18819	Oilless Sleeve Bearing	2 required
3	J1619626	Main Spring Shaft	
4	J1029255	Screw	2 required
5	70142	Nut	2 required
6	M400013	Washer	2 required
7	J1012111	Straight Grease Fitting	
8	J1633858	Pressure Arm Weldment	Models ADCM18 and DCM18
	J1617299	Pressure Arm Weldment	Models ADCM43, ADCM446, DCM43 and DCM446
9	JA-24941	Pressure Arm Shaft	
10	JA-25029	Spacer	
11	JA-15175	Washer	2 required
12	J1422278	Washer	2 required
13	JA-50893	Inner Race Bearing	2 required
14	JA-50892	Needle Bearing	2 required
15	J1640325	Frame Assembly	

Table Assembly – Models Through June 2002



SCR1728P

Table Assembly – Models Through June 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J1345602	Adhesive	Use to bond item 14 to item 5
1	N/A	Table Insert	Models ADCM18 and DCM18
	N/A	Table Insert	Models ADCM43, ADCM446, DCM43 and DCM446
2	J1000736	Nut	4 required
3	J1000975	Washer	4 required
4	J1001213	Washer	4 required
5	N/A	Table	Models ADCM18 and DCM18
	N/A	Table	Models ADCM43, ADCM446, DCM43 and DCM446
6	JA-50394	Screw	2 required for ADCM18 and DCM18 models and 4 required for ADCM43, ADCM446, DCM43 and DCM446 models
7	J1185107	Screw	4 required
8	J1507409	Rear Support Angle	Models ADCM18 and DCM18
	J164466501	Front Table Support Angle	Models ADCM43 and DCM43
	J1644673	Rear Table Support Angle	Models ADCM446 and DCM446
9	JC-80513	Washer	6 required for ADCM18 and DCM18 models and 8 required for ADCM43, ADCM446, DCM43 and DCM446 models
10	J1185073	Washer	6 required for ADCM18 and DCM18 models and 8 required for ADCM43, ADCM446, DCM43 and DCM446 models
11	20275	Nut	6 required for ADCM18 and DCM18 models and 8 required for ADCM43, ADCM446, DCM43 and DCM446 models
12	J1507417	Front Support Angle	Models ADCM18 and DCM18
	J1644673	Rear Table Support Angle	Models ADCM43 and DCM43
	J164466501	Front Table Support Angle	Models ADCM446 and DCM446
13	JA-53020	Screw	4 required
14	J1410729	Channel	127 inches required for ADCM18 and DCM18 models and 165 inches required for ADCM43, ADCM446, DCM43 and DCM446 models

N/A = Part no longer available

Table Assembly – Models Starting June 2002

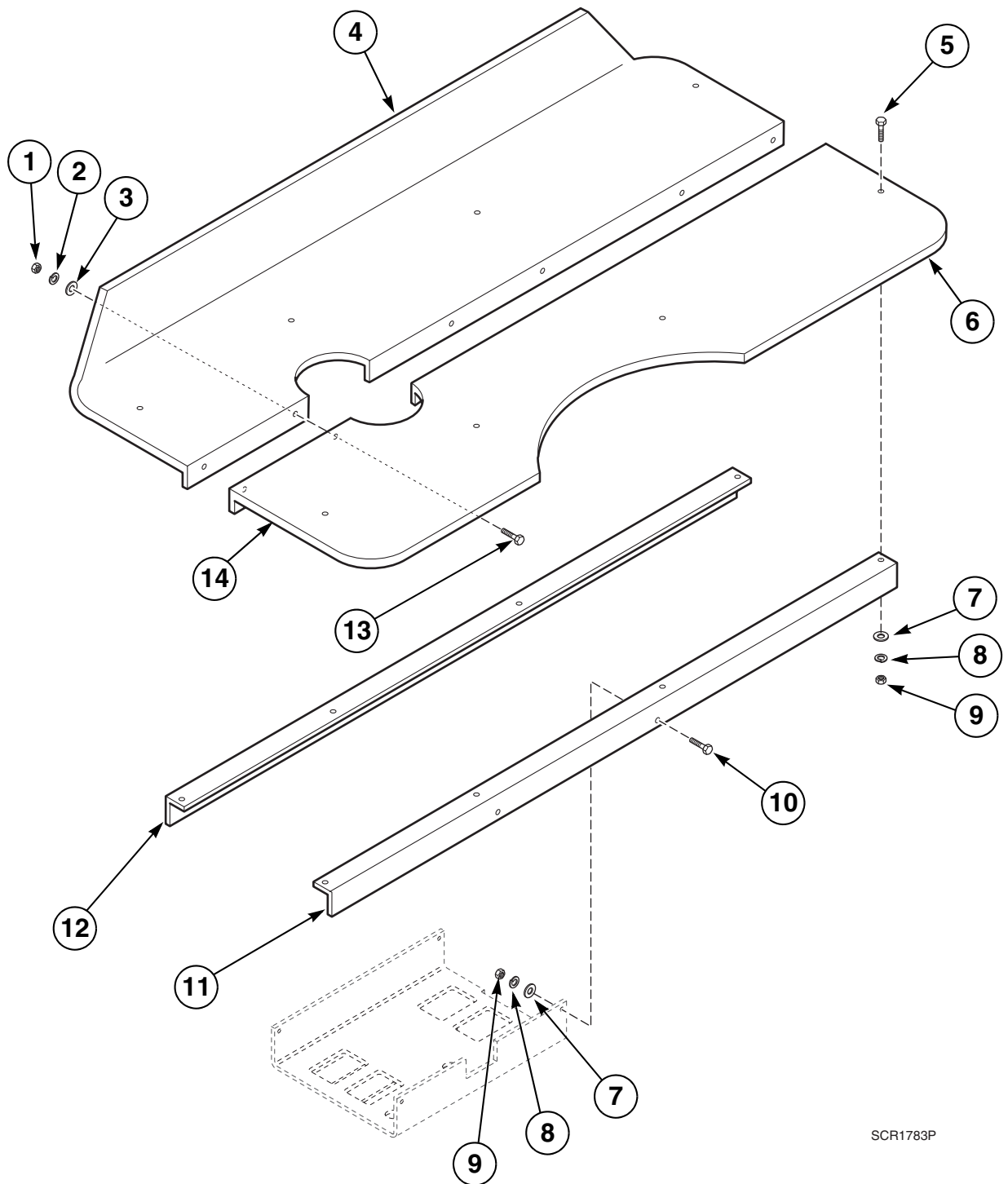
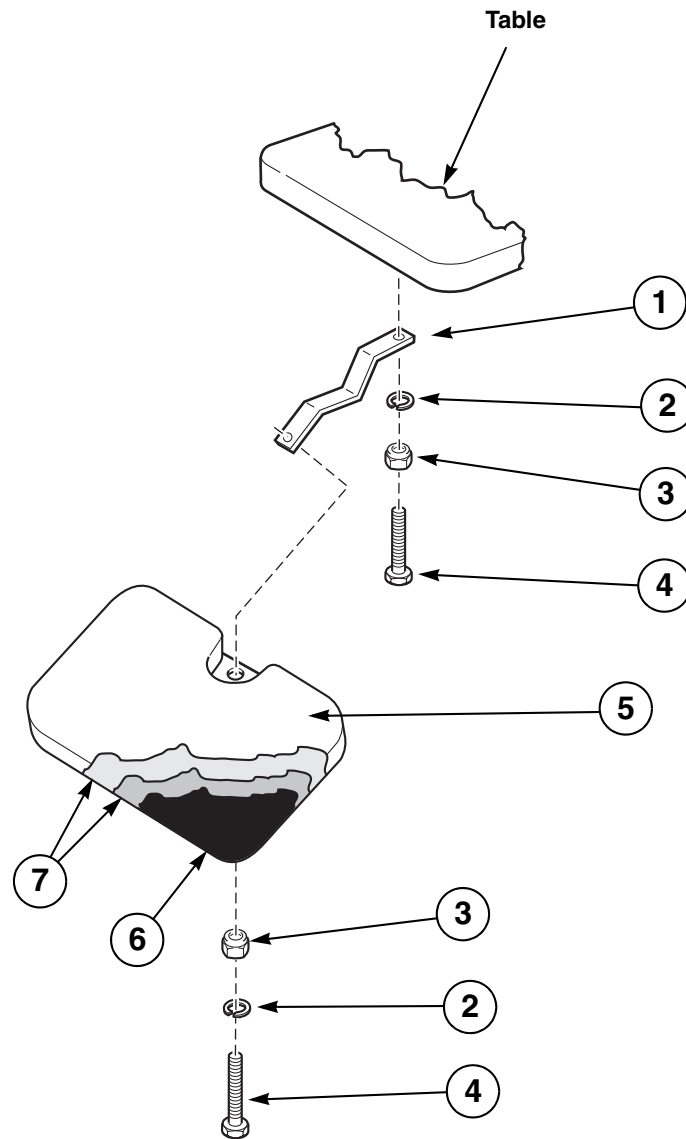


Table Assembly – Models Starting June 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J1345602	Adhesive	Used to bond item 14 to items 4 and 6
1	J1000736	Nut	4 required
2	J1000975	Washer	4 required
3	J1001213	Washer	4 required
4	J0637171-00	Rear Table	Models ADCM18 and DCM18
	J0637173-00	Rear Table	Models ADCM43 and DCM43
	J0637161-00	Rear Table	Models ADCM446 and DCM446
5	JA-50394	Screw	2 required for ADCM18 and DCM18 models and 4 required for ADCM43, ADCM446, DCM43 and DCM446 models
6	J0637170-00	Front Table	Models ADCM18 and DCM18
	J0637172-00	Front Table	Models ADCM43 and DCM43
	J0637160-00	Front Table	Models ADCM446 and DCM446
7	JC-80513	Washer	6 required for ADCM18 and DCM18 models and 8 required for ADCM43, ADCM446, DCM43 and DCM446 models
8	J1185073	Washer	6 required for ADCM18 and DCM18 models and 8 required for ADCM43, ADCM446, DCM43 and DCM446 models
9	20275	Nut	6 required for ADCM18 and DCM18 models and 8 required for ADCM43, ADCM446, DCM43 and DCM446 models
10	JA-53020	Screw	4 required
11	J1507417	Front Support Angle	Models ADCM18 and DCM18
	J164466501	Front Table Support Angle	Models ADCM43, ADCM446, DCM43 and DCM446
12	J1507409	Rear Support Angle	Models ADCM18 and DCM18
	J1644673	Rear Table Support Angle	Models ADCM43, ADCM446, DCM43 and DCM446
13	J1185107	Screw	4 required
14	J1410729	Channel	127 inches required for ADCM18 and DCM18 models and 165 inches required for ADCM43, ADCM446, DCM43 and DCM446 models

Pants Rest Assembly

Models ADCM446 and DCM446

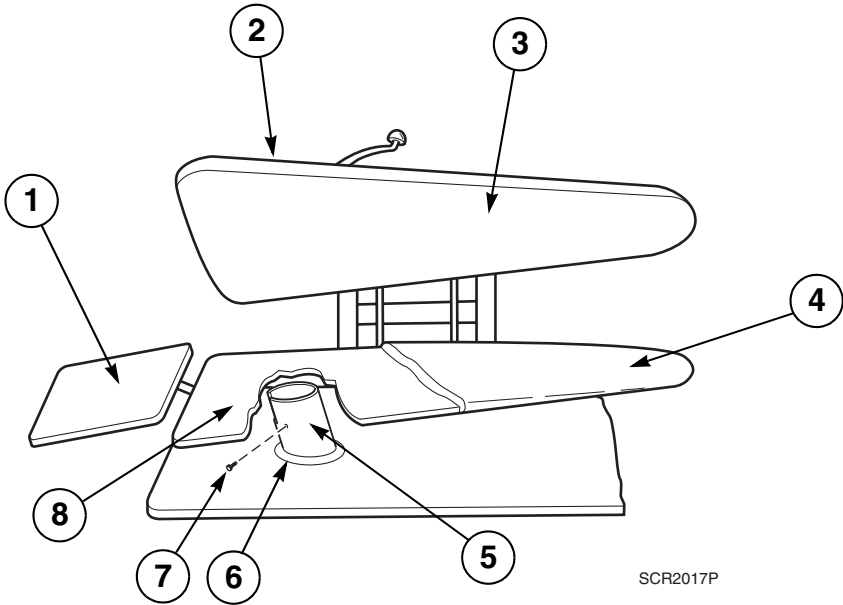


SCR1729P

Pants Rest Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1632074	Pants Rest Assembly	Includes items 1-7
1	J1632058	Pants Rest Bar	
2	J1001007	Washer	2 required
3	20275	Nut	2 required
4	J1001726	Screw	2 required
5	J1632082	Pants Rest Cover	
6	J1632066	Pants Rest Weldment	
7	J1632090	Pants Rest Padding	

Head, Buck and Padding (Drawing 1 of 2)

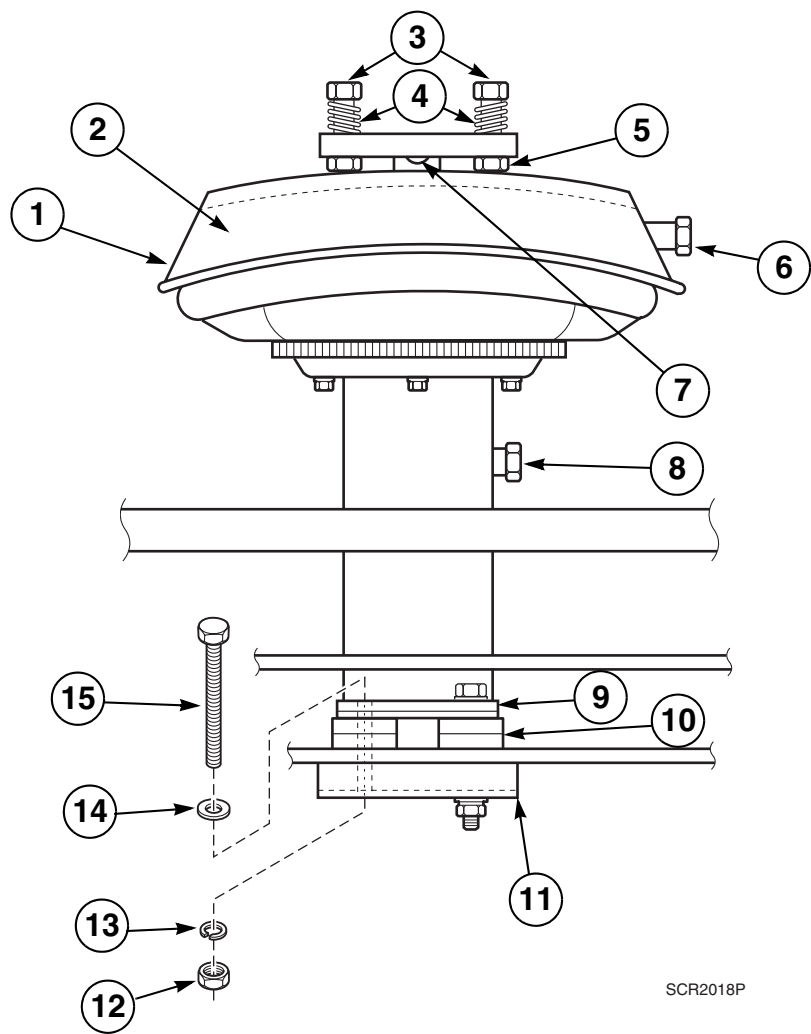


Head, Buck and Padding (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1632074	Pants Rest Assembly	Models ADCM446 and DCM446; Refer to <i>Pants Rest Assembly</i> section for parts breakdown
2	J1017375	Head Weldment	Models ADCM18 and DCM18
	JA-81917	Head Weldment	Models ADCM43 and DCM43
	JA-81914	Head Weldment	Models ADCM446 and DCM446
3	J1265933	Grid Plate	Models ADCM18 and DCM18
	J1355858	Cover Grid Plate	Models ADCM43 and DCM43
	JA-27504	Head Cover	Models ADCM446 and DCM446
4	JA-53172	Padding Set	Models ADCM18 and DCM18
	J1047166	Padding Set	Models ADCM43 and DCM43
	JA-53520	Padding Set	Models ADCM446 and DCM446
5	J0637257-00	Anvil Cover Assembly	Models ADCM18 and DCM18
	J0637253-00	Anvil Cover Assembly	Models ADCM43 and DCM43
	N/A	Anvil Cover Assembly	Models ADCM446 and DCM446
6	JA-51361	Moulding Ring	
7	JC-61608	Screw	3 required
8	J1061753	Buck Weldment	Models ADCM18 and DCM18
	JA-82114	Buck Weldment	Models ADCM43 and DCM43
	N/A	Buck Weldment	Models ADCM446 and DCM446

N/A = Part no longer available

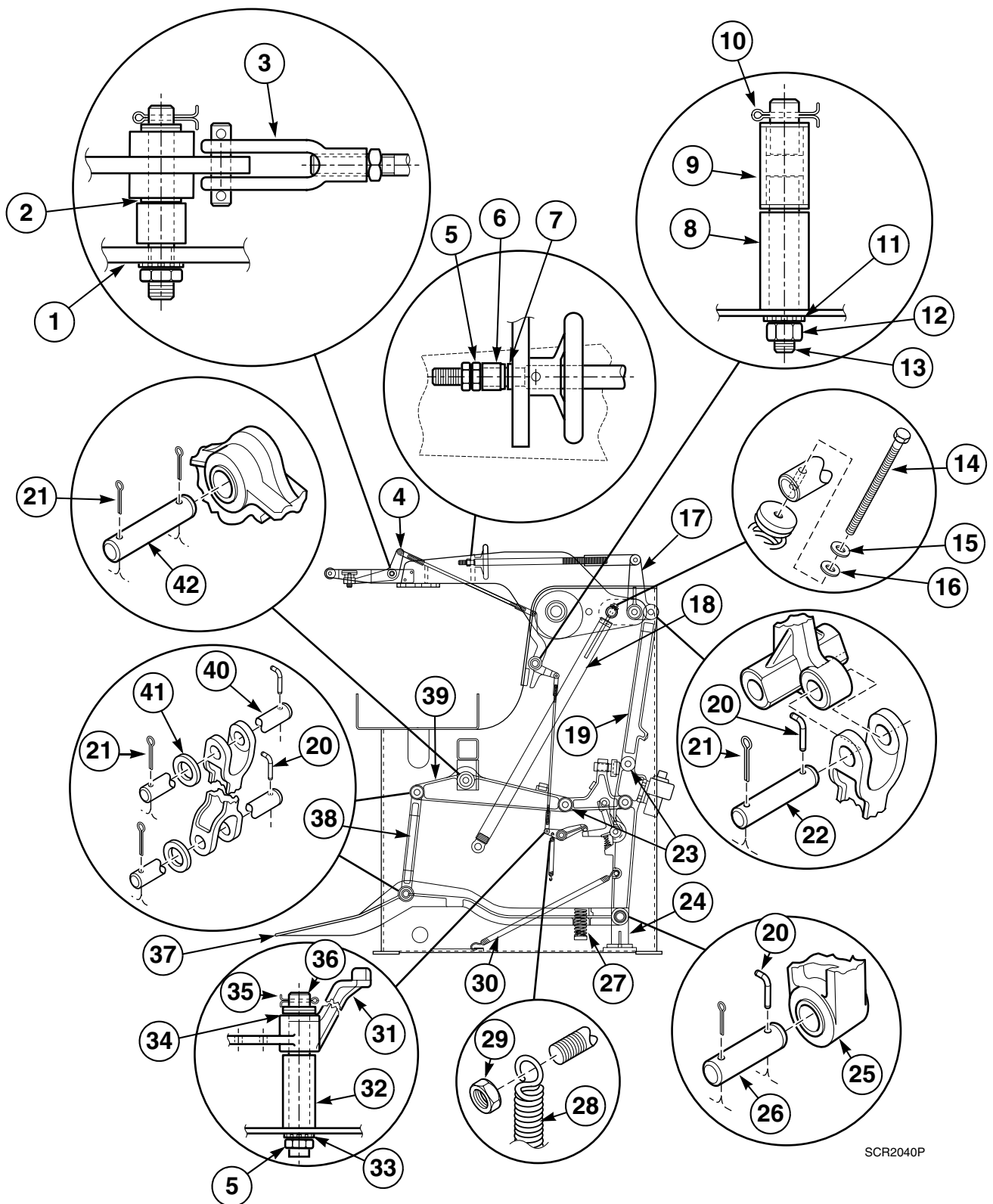
Head, Buck and Padding (Drawing 2 of 2)



Head, Buck and Padding (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	J1161413	Pipe Plug	
1	JM-90601	Insulation	1.19 feet for ADCM18 and DCM18 models; 3.66 feet for ADCM43 and DCM43 models; 6.17 feet for ADCM446 models
2	J1036680	Head Cover	Models ADCM18 and DCM18
	JA-27495	Head Cover	Models ADCM43 and DCM43
	JA-27504	Head Cover	Models ADCM446 and DCM446
3	J1123389	Screw	4 required; Models ADCM18 and DCM18
	JC-62496	Screw	4 required; Models ADCM43, ADCM446, DCM43 and DCM446
4	JA-51340	Compression Spring	
5	JA-52395	Nut	4 required
	M400014	Washer	Models ADCM18 and DCM18; 4 required
6	JA-54456	Street Pipe Elbow	
7	JA-12968	Head Spacer	For factory adjustment only
8	J1151620	Compression Elbow	
9	J1122969	Buck Alignment Shim	1/16 inch
	J1122977P	Buck Alignment Shim Kit	1/8 inch
10	JA-28147	Anvil Spacer	3/8 inch
	JA-28148	Anvil Spacer	1/8 inch
	JA-28149	Anvil Spacer	1/16 inch
11	JA-27209	Buck Anchor Bar	2 required
12	J1000850	Nut	4 required
13	91200	Washer	4 required
14	J1001338	Washer	4 required
15	JA-51516	Screw	4 required
	JC-61639	Screw	4 required
	JA-50197	Screw	4 required
	JA-50198	Screw	4 required

Head Closing and Locking Assembly (Drawing 1 of 2)



Head Closing and Locking Assembly (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1624105	Right Handle Support	
2	F431118	Washer	4 required; Use as necessary
3	J1634740	Release Lever Link Assembly	Includes J1624048 Clevis
4	J1624204	Release Lever Assembly	Refer to <i>Release Lever Assembly</i> section for parts breakdown
5	M404993	Nut	3 required
6	J1618016	Hand Wheel Adjustment Spacer	
7	J1519610	Ball Thrust Bearing	
8	J1623701	Spacer	
9	J1624089	Release/Bumper Assembly Arm	
10	JA-50525	Cotter Pin	
11	J1338565	Washer	
12	J1000884	Nut	
13	J1624188	Release Arm/Bumper Assembly Support Pin	
14	JA-10040	Bolt	
15	J1619618	Washer	2 required
16	J1371749	Washer	4 required
17	J1623057	Adjusting Bell Crank	
18	JA-04887	Spring Assembly	2 required
19	J1623008	Back Lever Link	
20	J1623636	Lock Pin	7 required
21	JA-50524	Cotter Pin	9 required
22	J1623941	Pressure Adjustment Linkage Pin	
23	J1642016	Back Lever Assembly	Refer to <i>Back Lever Assembly</i> section for parts breakdown
24	J1623545	Base Link Support Weldment	
25	J1623669	Back Lever Support	
26	J1617828	Bell Crank Shaft	
27	J1624063	Compression Spring	
28	JA-51318	Spring	
29	20275	Nut	5 required
30	J1623131	Back Lever Spring	2 required for models ADCM43 and DCM43
31	J1623073	Release Arm Assembly	
32	J1624170	Release Arm Spacer	
33	JA-52666	Washer	2 required
34	JA-55802	Washer	2 required
35	J1266477	Cotter Pin	
36	J1624162	Release Arm Support Pin	
37	J1622992	Main Foot Pedal Assembly	
38	J1623016	Front Toggle Link	
39	J1623032	Front Toggle Assembly	
40	J1623644	Connecting Pin	5 required
41	JC-80565	Washer	2 required
42	J1623651	Toggle Link Pin	

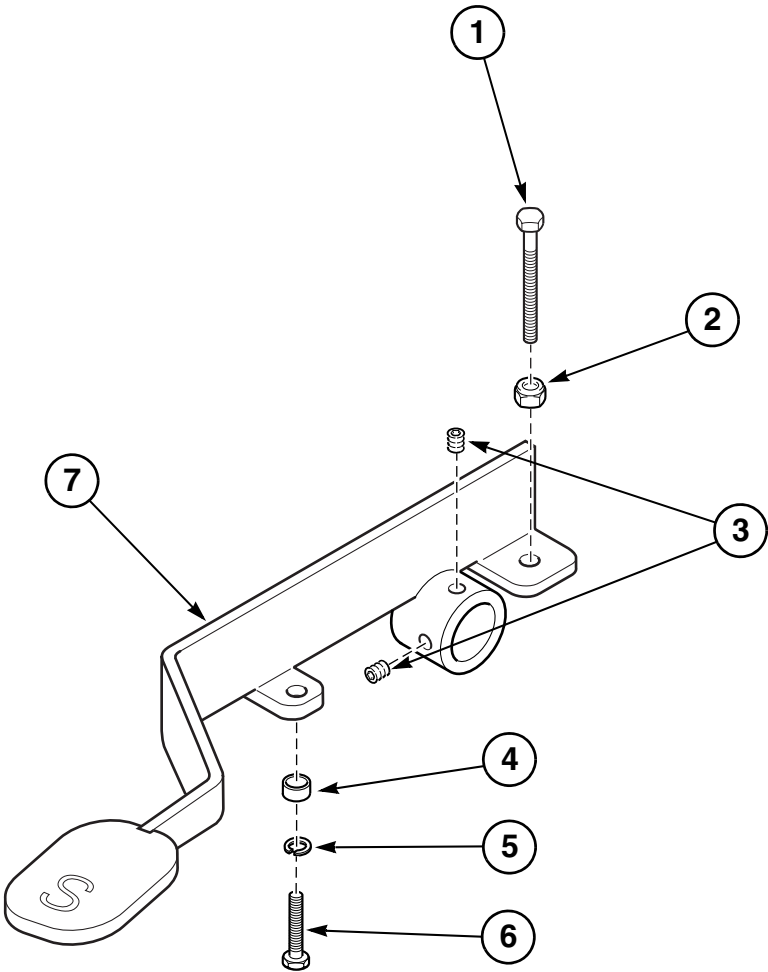
Head Closing and Locking Assembly (Drawing 2 of 2)



Head Closing and Locking Assembly (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1624105	Right Handle Support	
2	J1624154	Handle	
3	J1624113	Left Handle Support	
4	J1623701	Spacer	2 required
5	J1623057	Adjusting Bell Crank	
6	M404993	Nut	4 required
7	J1413962	Oilless Thrust Bearing	
8	J1618016	Hand Wheel Adjustment Spacer	
9	JA-51340	Compression Spring	
10	J1623925	Hand Wheel Assembly	Refer to <i>Hand Wheel Assembly</i> section for parts breakdown
11	J1623081	Front Toggle Bumper	
12	JA-53388	Screw	2 required
13	J1001270	Washer	2 required
14	JC-62516	Screw	4 required
15	J1001007	Washer	8 required
16	J1410026	Screw	
17	J1007483	Collar	2 required
18	J1619600	Main Spring Support Pin	2 required
19	JA-53363	Washer	4 required
20	F430246	Nut	4 required
21	JC-54533	Cotter Pin	20 required
22	J1643279	Clevis Pin	2 required
23	J1624311	Clevis Pin	2 required

Steam Foot Pedal Assembly

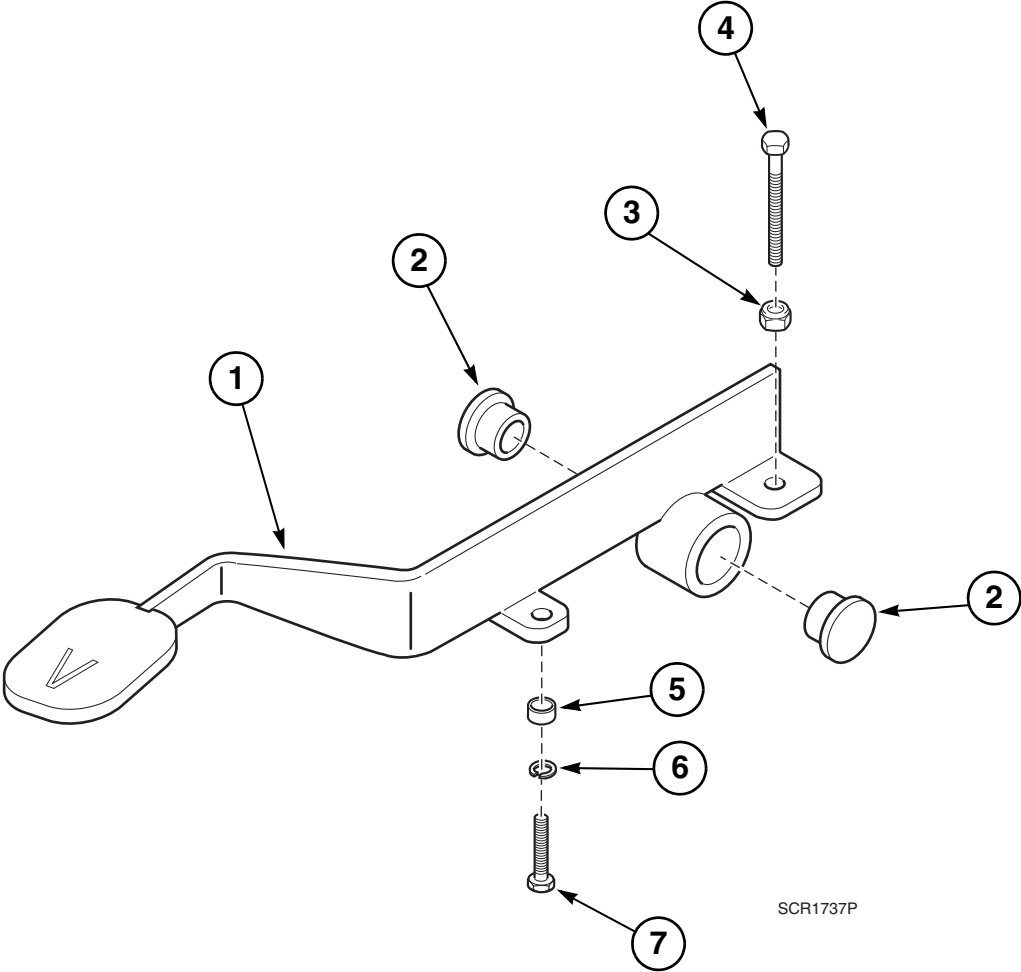


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Steam Foot Pedal Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1642008	Steam Foot Pedal Assembly	Includes items 1-7
1	J1438811	Screw	
2	70142	Nut	
3	M400077	Screw	2 required
4	J1641356	Foot Pedal Spring Guide	
5	M400014	Washer	
6	JA-50148	Screw	
7	J1624329	Steam Pedal Weldment	

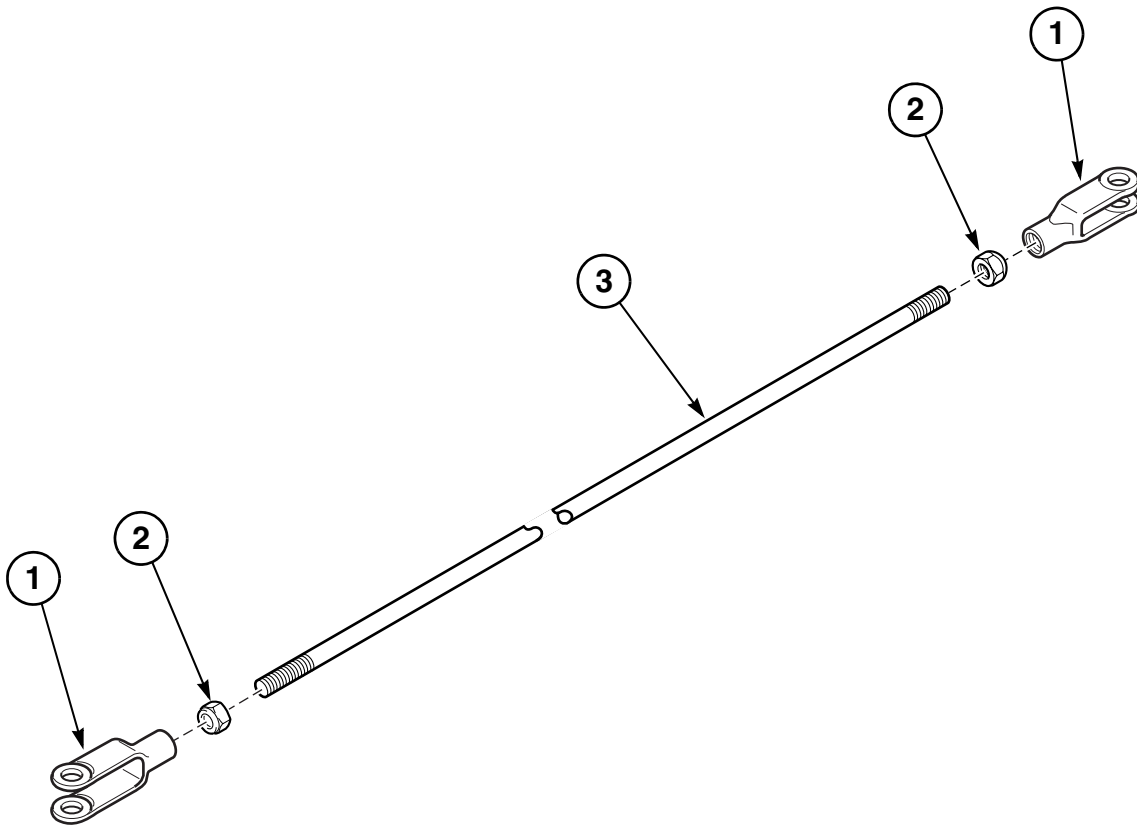
Vacuum Pedal Assembly



Vacuum Pedal Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1624808	Vacuum Pedal Assembly	Includes items 1-7
1	J1624410	Vacuum Pedal Weldment	
2	J1004787	Oilless Flange Bearing	2 required
3	70142	Nut	
4	J1438811	Screw	
5	J1641356	Foot Pedal Spring Guide	
6	M400014	Washer	
7	JA-50148	Screw	

Link Assembly – Steam and Vacuum Linkage

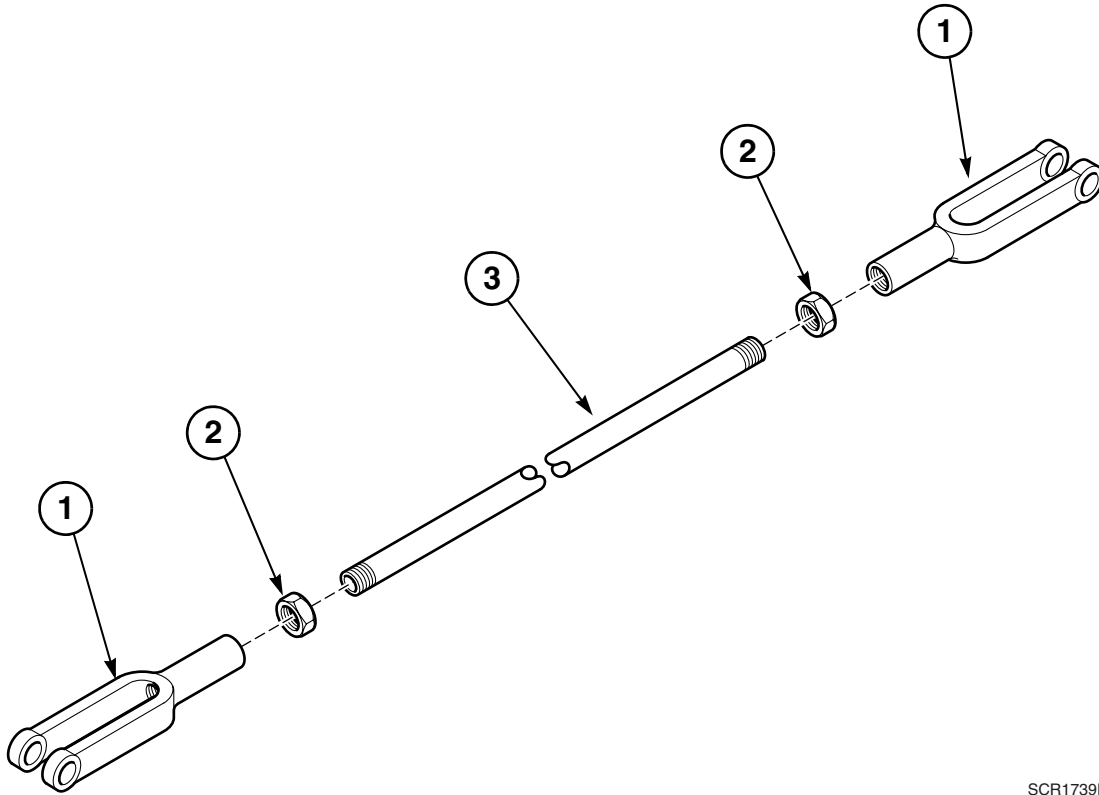


SCR1738P

Link Assembly – Steam and Vacuum Linkage

REF	PART NO.	DESCRIPTION	COMMENTS
	J1634724	Steam Linkage Link Assembly	Steam linkage
	J1634757	Vacuum Link Assembly	Vacuum linkage
1	J1624048	Clevis	2 required
2	70142	Nut	2 required
3	J1623800	Steam Linkage Rod	
	J1624873	Vacuum Linkage Rod	

Release Arm Link Assembly

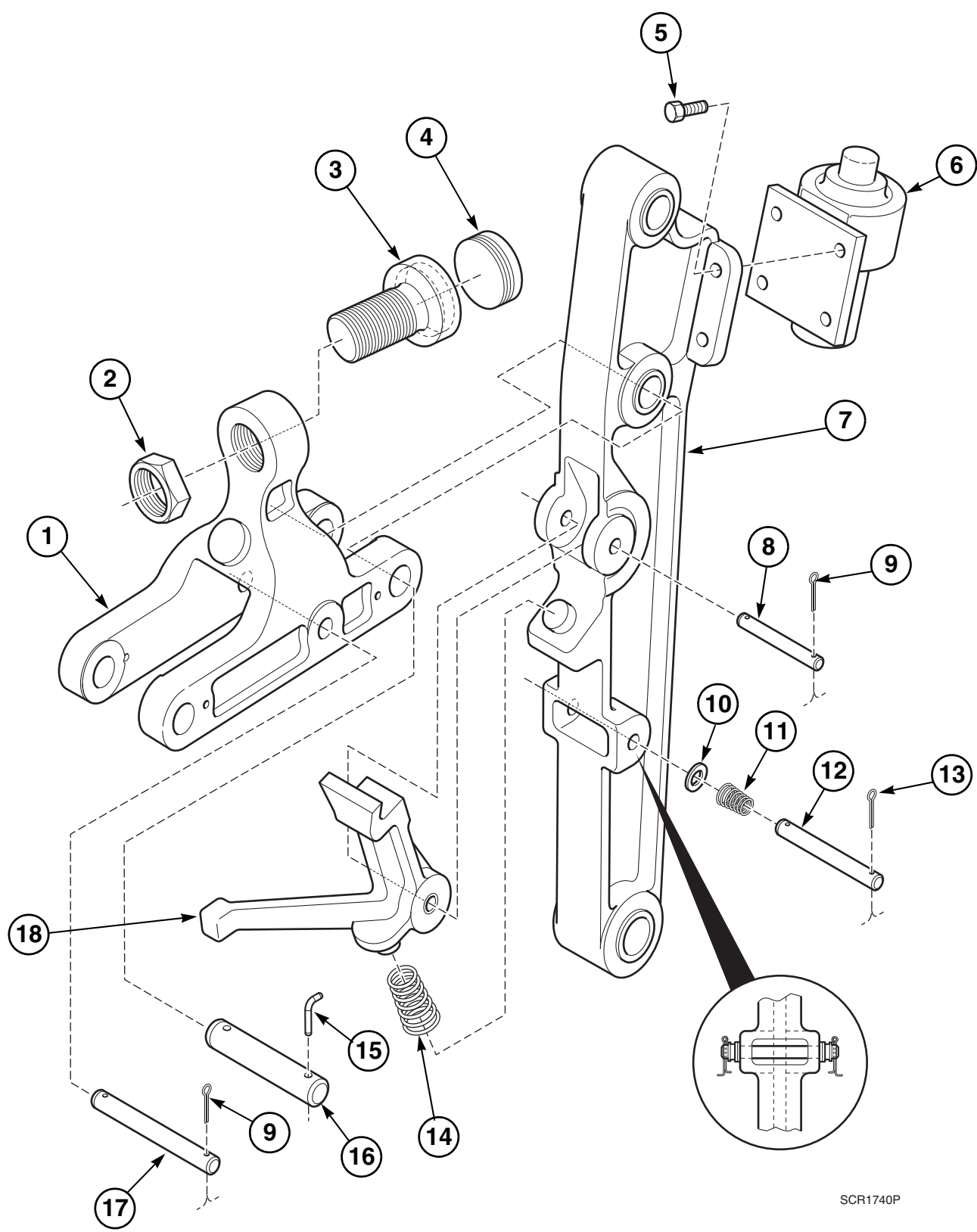


SCR1739P

Release Arm Link Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1634732	Release Arm Link Assembly	Includes items 1-3
1	J1643261	Clevis	2 required
2	20275	Nut	2 required
3	J1624287	Release Arm Rod	

Back Lever Assembly

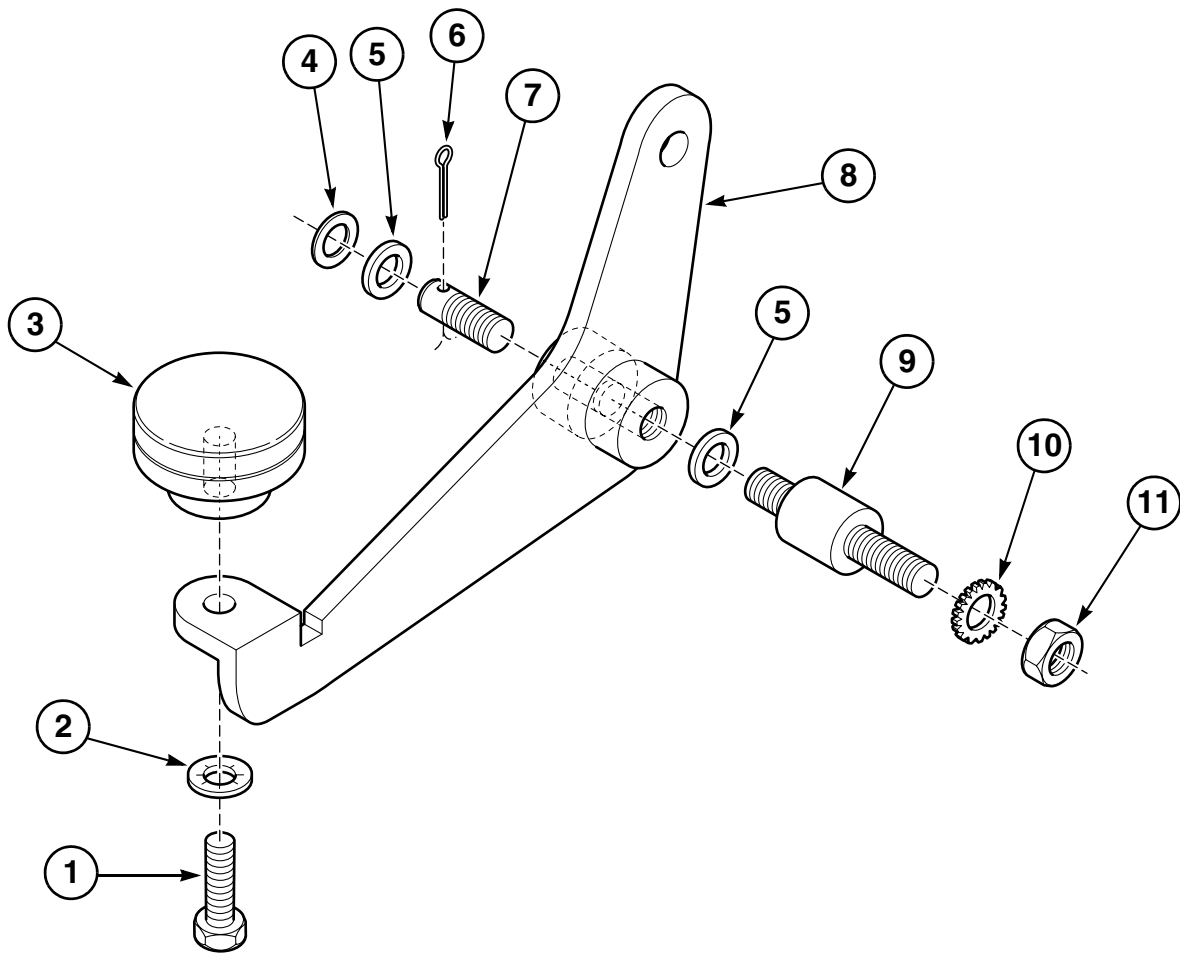


SCR1740P

Back Lever Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1642016	Back Lever Assembly	Includes items 1-18
	JA-50524	Cotter Pin	Use with items 15 and 16
1	J1623040	Push Link	
2	J1080779	Nut	
3	J1646272	Bumper Adjusting Cup	
4	J1623131	Back Lever Spring	
5	M400056	Screw	4 required
6	J1634773	Oil Check	
7	J1623024	Back Lever Assembly	
8	J1623693	Latch Locking Pin	
9	JC-54533	Cotter Pin	4 required
10	J1619394	Washer	2 required
11	J1623677	Spring Roller	2 required
12	J1623685	Lever Spring Pin	
13	JC-54514	Cotter Pin	2 required
14	J1624055	Conical Spring	
15	J1623636	Lock Pin	
16	J1623644	Connecting Pin	
17	J1634781	Shaft and Bearing Assembly	
18	J1623065	Locking Latch Assembly	

Release Lever Assembly



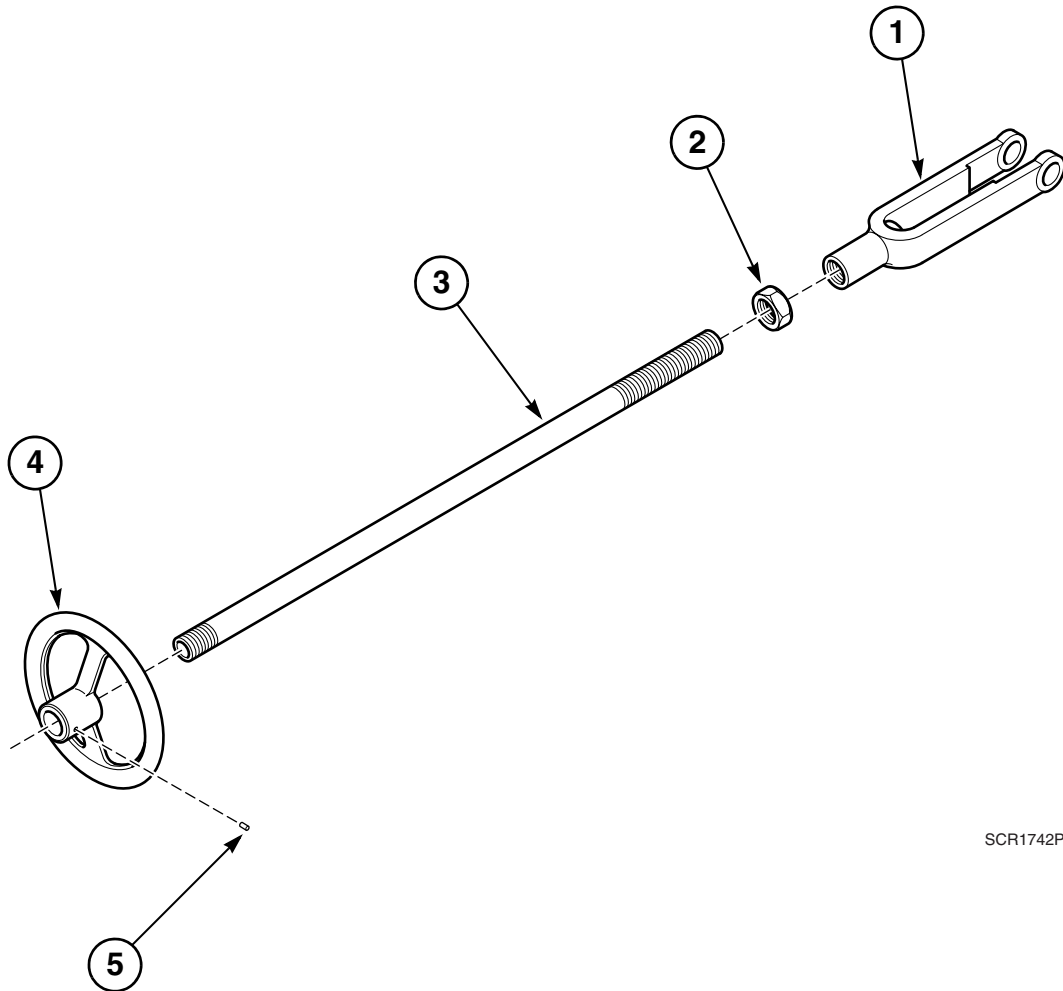
SCR1741P

Release Lever Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1624204	Release Lever Assembly	Includes items 1-11
1	JC-62724	Screw	
2	M400013	Washer	
3	JA-52938	Knob	
4	F431118	Washer	
5	J1596113	Oilless Flange Bearing	2 required
6	JC-54533	Cotter Pin	
7	J1624253	Release Support Pin	
8	J1624212	Release Lever Weldment	
9	J1624261	Release Lever Spacer	
10	M403958	Washer	
11	M400026	Nut	

Hand Wheel Assembly

Pressure Adjusting



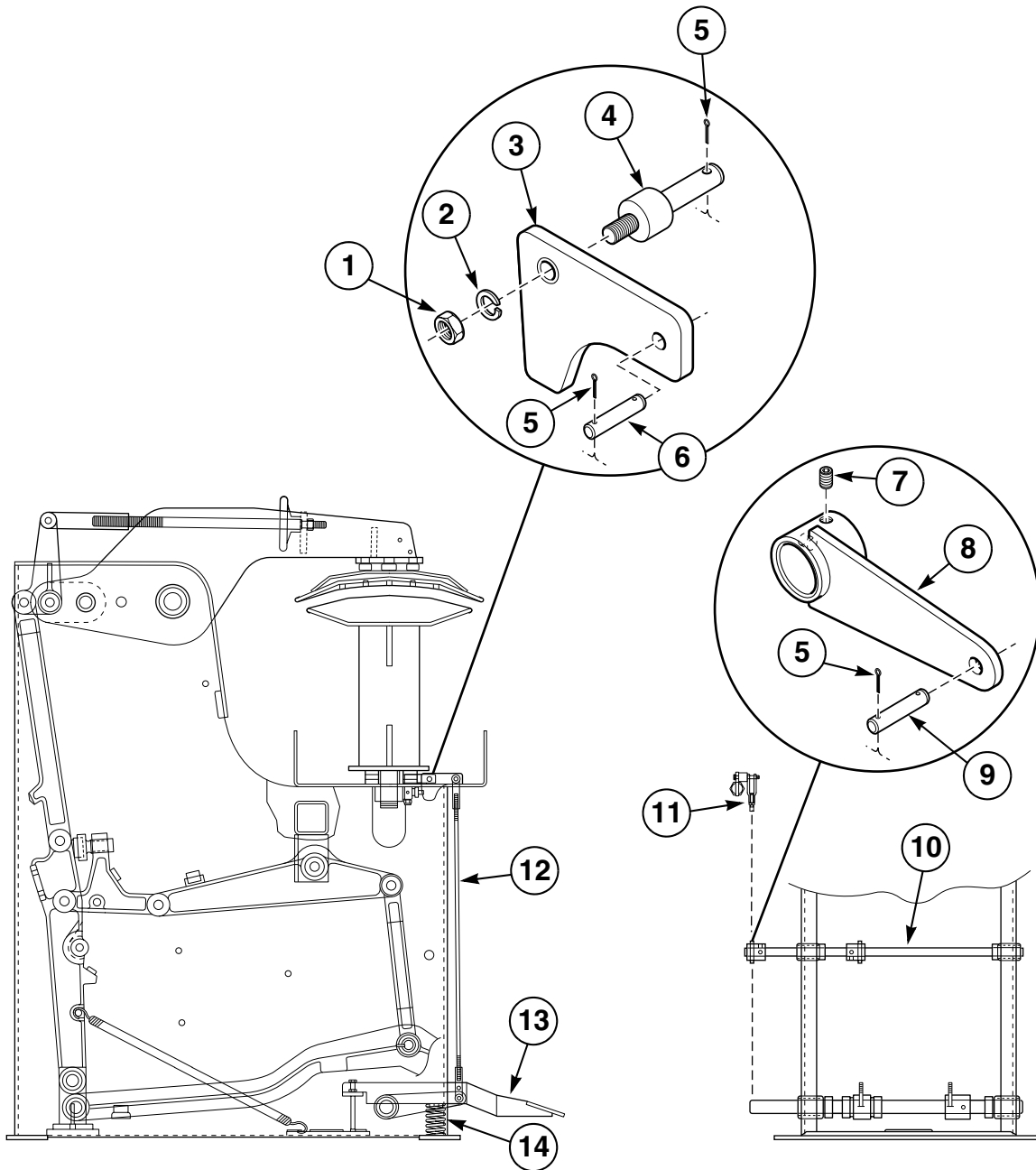
SCR1742P

Hand Wheel Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1623925	Hand Wheel Assembly	Includes items 1-5
1	J1623933	Pressure Clevis	
2	F430246	Nut	
3	J1623917	Pressure Adjusting Rod	
4	N/A	Hand Wheel	
5	24298	Roll Pin	

N/A = Part no longer available

Steam Linkage Assembly

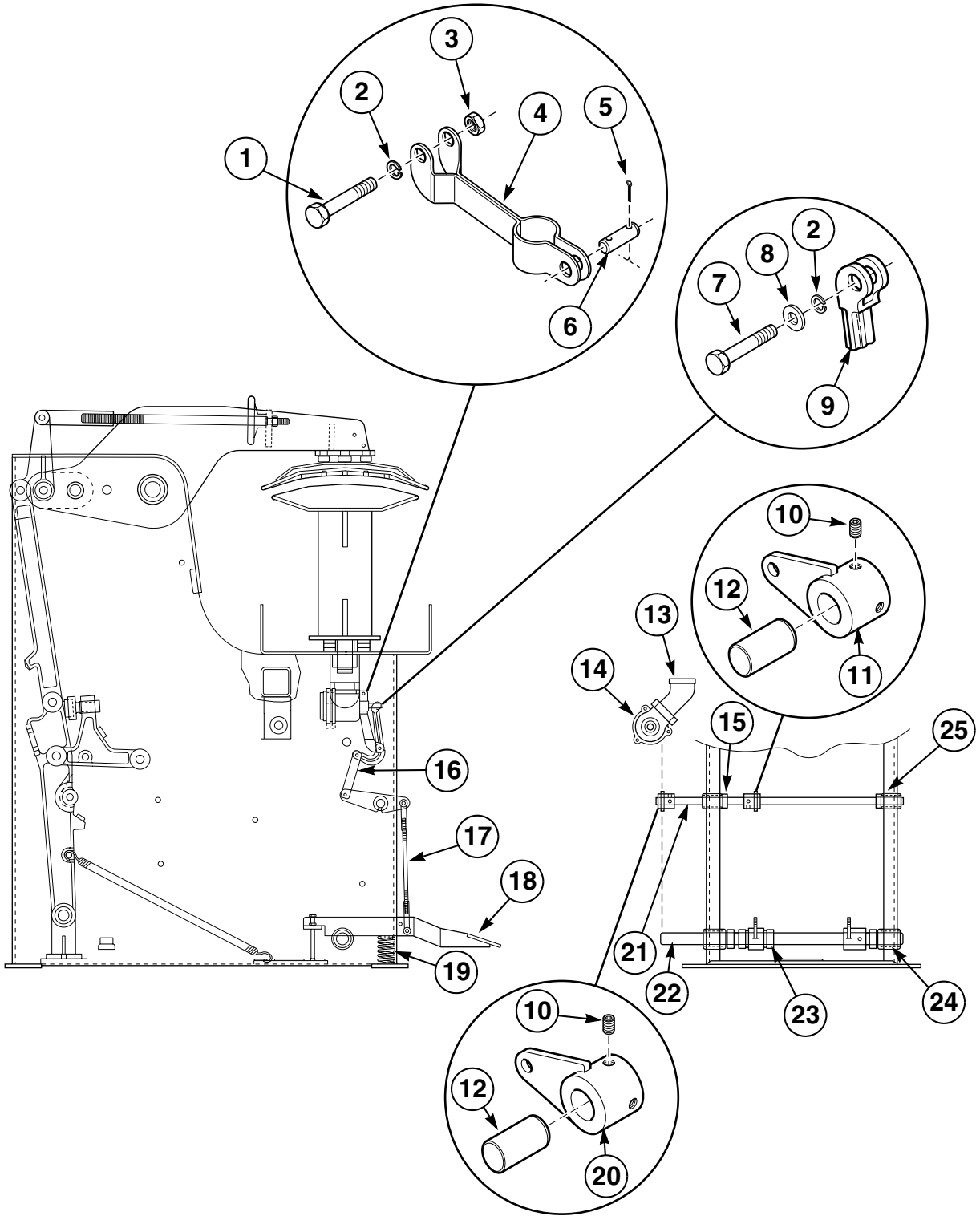


SCR2042P

Steam Linkage Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JC-62303	Screw	8 required; Use with item 11
1	20275	Nut	2 required for ADCM43, ADCM446, DCM43 and DCM446 models; 3 required for ADCM18 and DCM18 models
2	JC-43221	Washer	2 required for ADCM18 and DCM18 models
3	J1624030	Steam Actuating Lever Assembly	Includes items 5 and 6
4	J1641182	Steam Linkage Adapter	Models ADCM43, ADCM446, DCM43 and DCM446
	J1641349	Steam Linkage Adapter	2 required; Models ADCM18 and DCM18
5	JC-54791	Cotter Pin	20 required
6	J1624022	Steam Lever Pin	
7	M400077	Screw	2 required
8	J1624006	Lever Weldment	
9	J1624311	Clevis Pin	8 required
10	J1624881	Intermediate Shaft	
11	J1623958	Steam Lever Support	
12	J1634724	Steam Linkage Link Assembly	Refer to <i>Link Assembly</i> section for parts breakdown
13	J1642008	Steam Foot Pedal Assembly	Refer to <i>Steam Foot Pedal Assembly</i> section for parts breakdown
14	J1288331	Compression Spring	2 required

Vacuum Linkage Assembly

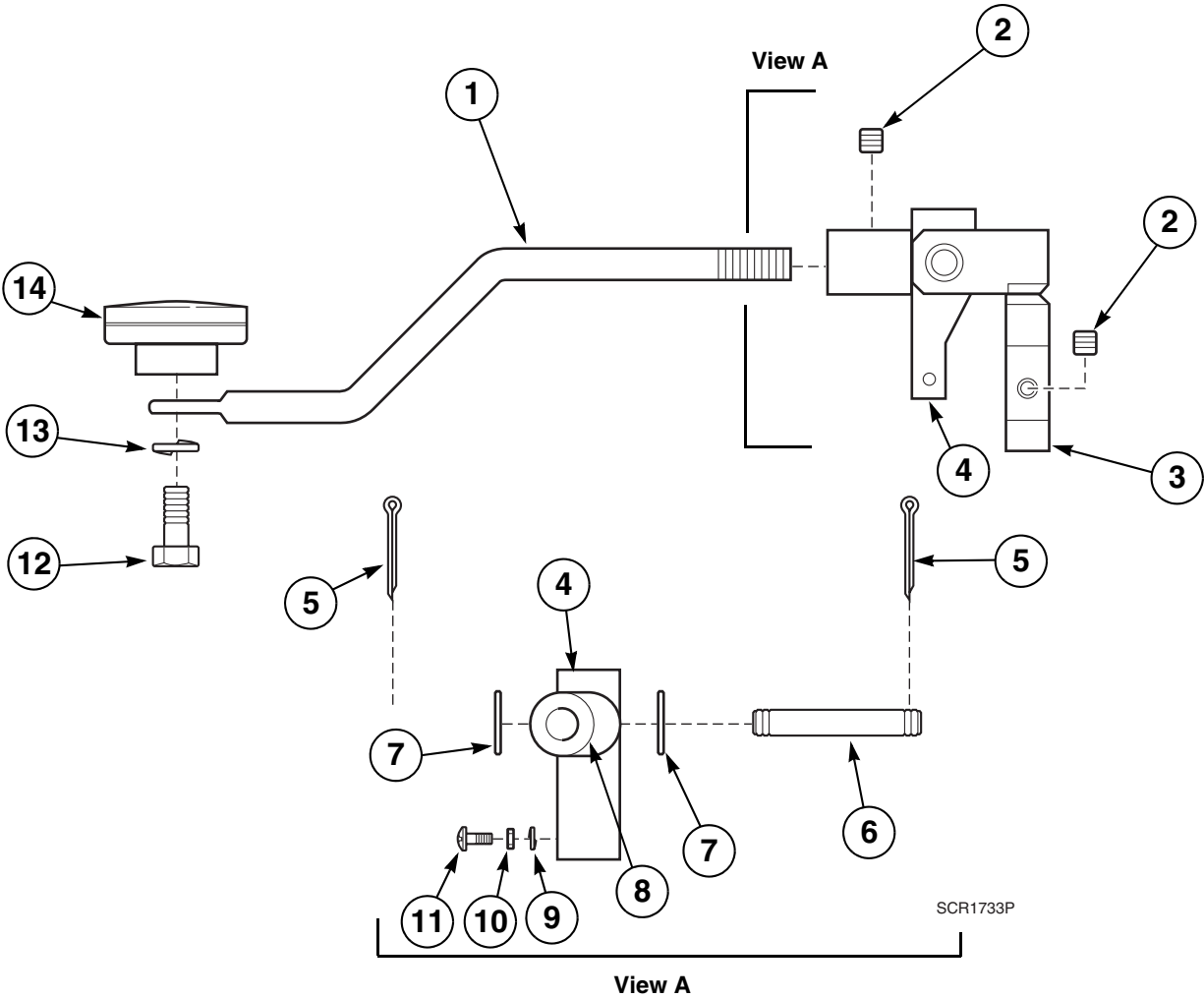


SCR2043P

Vacuum Linkage Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1624311	Clevis Pin	8 required
1	JC-61273	Screw	
2	J1000975	Washer	2 required
3	J1000736	Nut	
4	J1624386	Fulcrum	
5	JC-54791	Cotter Pin	20 required
6	J1641232	Fulcrum Pin	
7	J1185107	Screw	
8	J1641190	Washer	
9	J1624402	Air Vacuum Curved Lever	
10	JC-62303	Screw	8 required
11	J1624857	Vacuum Lever Weldment	
12	JC-54762	Roll Pin	2 required
13	JA-54456	Street Pipe Elbow	
14	J1634799	Air Vacuum Valve	Refer to <i>Air Vacuum Valve</i> section for parts breakdown
15	JC-22263	Set Screw Collar	2 required
16	J1624899	Lever Connector	2 required
17	J1634757	Vacuum Link Assembly	Refer to <i>Link Assembly</i> section for parts breakdown
18	J1624808	Vacuum Pedal Assembly	Refer to <i>Vacuum Pedal Assembly</i> section for parts breakdown
19	J1288331	Compression Spring	2 required
20	J1624824	Intermediate Lever	
21	J1624881	Intermediate Shaft	
22	J1619154	Vacuum Shaft	
23	JC-22268	Set Screw Collar	4 required
24	JC-18791	Oilless Flange Bearing	2 required
25	J1238708	Oilless Flange Bearing	2 required

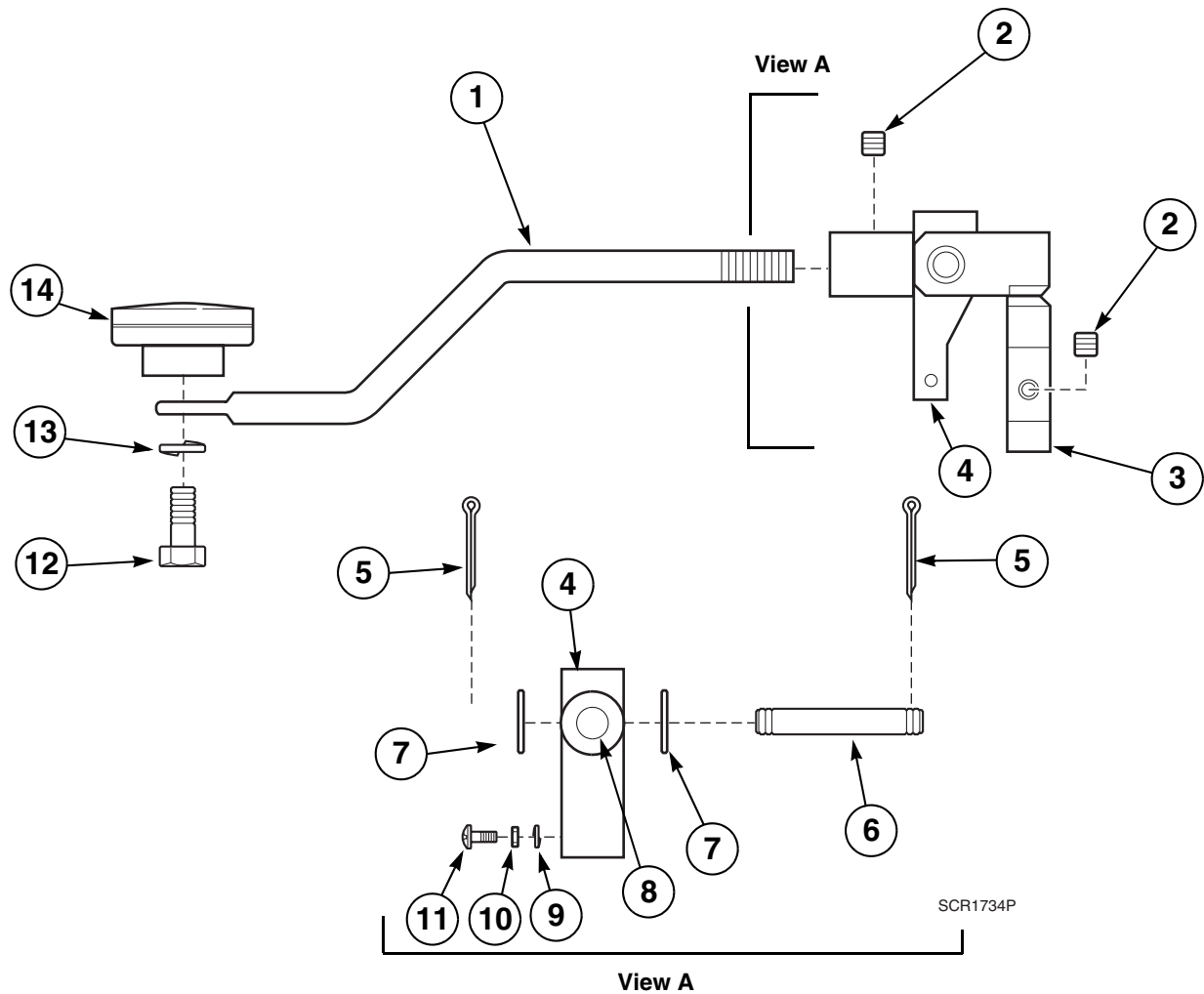
Steam Valve Actuator – Models ADCM18 and DCM18



Steam Valve Actuator – Models ADCM18 and DCM18

REF	PART NO.	DESCRIPTION	COMMENTS
	J1641307	Steam Valve Actuator	Includes items 1-14
1	J1641323	Head Steam Lever Handle	
2	J1179308	Screw	3 required
3	J1624907	Collar Weldment	
4	J1641315	Actuating Lever Weldment	
5	JC-54791	Cotter Pin	2 required
6	J1624964	Steam Actuating Head Pin	
7	JA-56684	Oilless Thrust Bearing	2 required
8	JA-53144	Sleeve Bearing	
9	JC-43267	Washer	
10	02788	Nut	
11	F430910	Screw	
12	JA-50134	Screw	
13	M400013	Washer	
14	JA-52938	Knob	

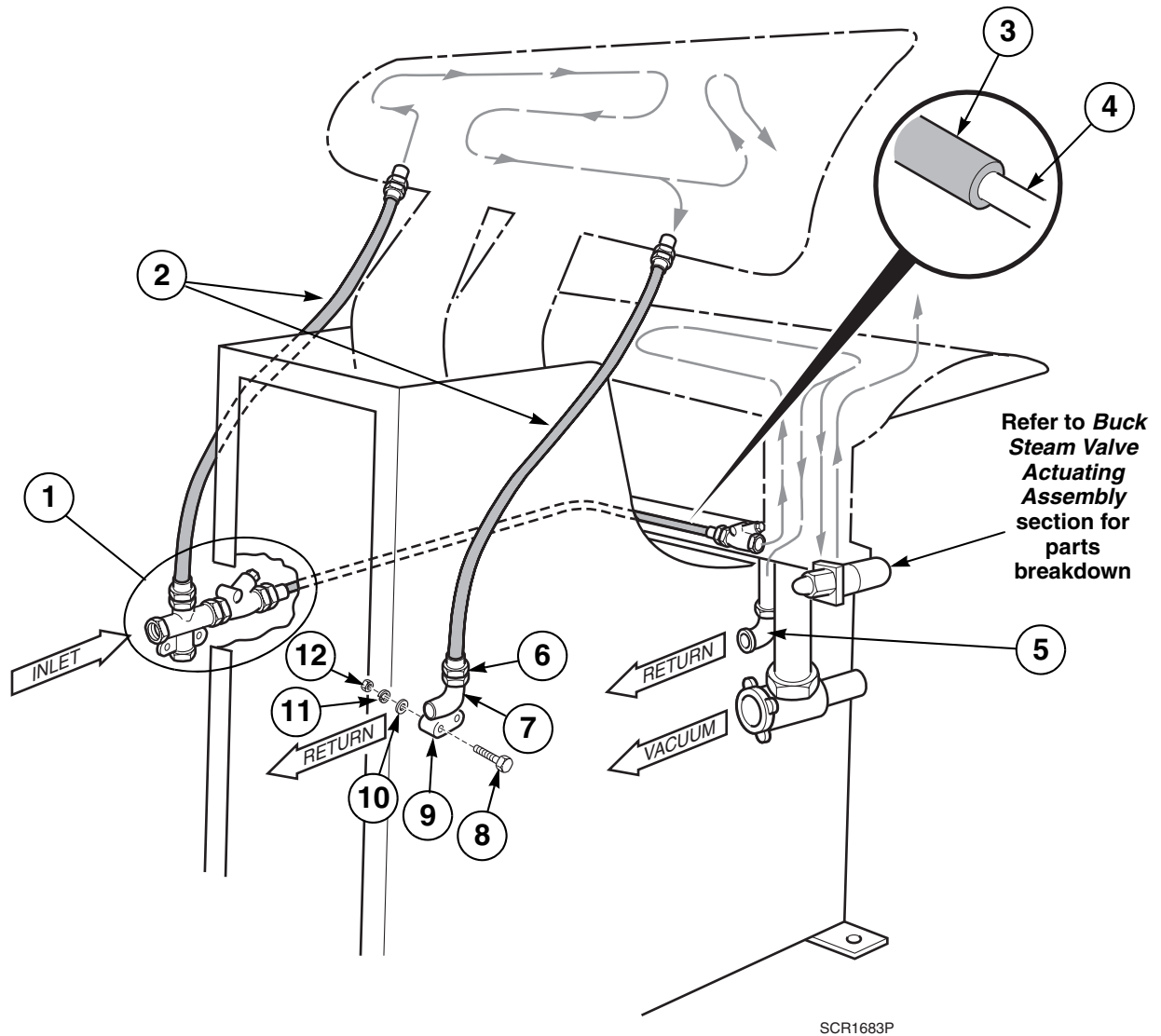
Steam Valve Actuating Assembly – Models ADCM43, ADCM446, DCM43 and DCM446



Steam Valve Actuating Assembly – Models ADCM43, ADCM446, DCM43 and DCM446

REF	PART NO.	DESCRIPTION	COMMENTS
	J1641299	Steam Valve Actuating Assembly	Includes items 1-14
1	J1641224	Head Steam Lever Handle	
2	J1179308	Screw	3 required
3	J1624907	Collar Weldment	
4	J1624931	Actuating Lever Weldment	
5	JC-54791	Cotter Pin	2 required
6	J1624964	Steam Actuating Head Pin	
7	JA-56684	Oilless Thrust Bearing	2 required
8	JA-53144	Sleeve Bearing	
9	JC-43267	Washer	
10	02788	Nut	
11	F430910	Screw	
12	JA-50134	Screw	
13	M400013	Washer	
14	JA-52938	Knob	

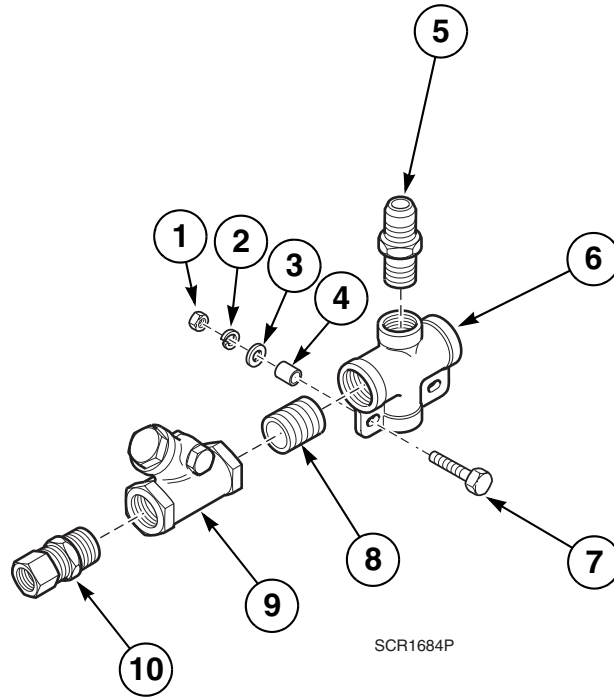
Steam System



Steam System

REF	PART NO.	DESCRIPTION	COMMENTS
	J1641299	Steam Valve Actuating Assembly	Models ADCM43 and DCM43; Refer to <i>Steam Valve Actuator Assembly</i> section for parts breakdown
	J1641307	Steam Valve Actuator	Models ADCM18 and DCM18; Refer to <i>Steam Valve Actuator Assembly</i> section for parts breakdown
1	JA-83598	Steam Inlet	Refer to <i>Steam Inlet</i> section for parts breakdown
2	J1319268	Steam Hose	2 required
3	JM-90527	Braided Sleeving Insulation	3.5 feet required
4	J1106665	Tubing	Copper; 2.92 feet required
5	J1239383	Pipe Elbow	
6	J1319276	Flare Connector	
7	JA-82253	Manifold Assembly	Includes item 6 and JA-14110 Single Manifold
8	JC-62116	Screw	4 required
9	JA-13261	Manifold Spacer	4 required
10	M400013	Washer	4 required
11	J1001270	Washer	6 required
12	70142	Nut	4 required

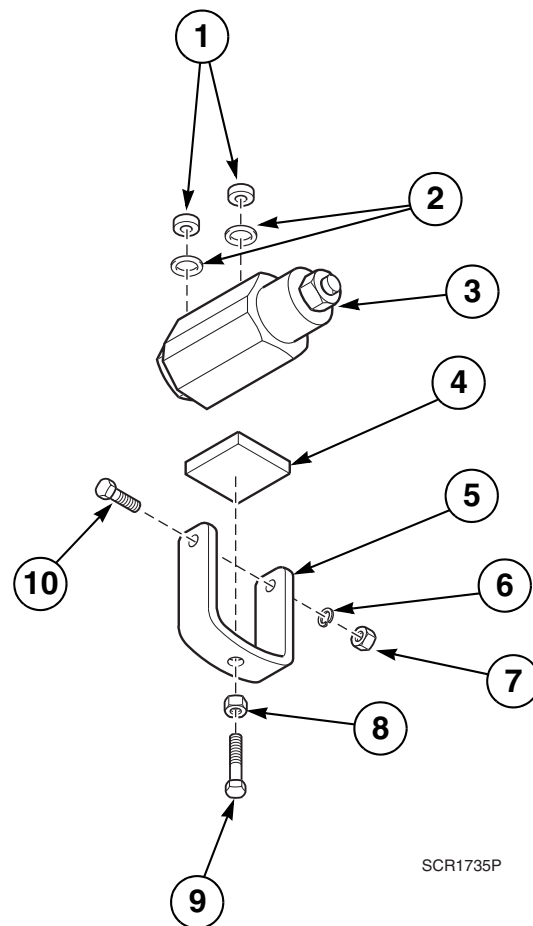
Steam Inlet



Steam Inlet

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-83598	Steam Inlet	Includes items 5, 6 and 8-10
1	70142	Nut	2 required
2	M400013	Washer	2 required
3	J1001270	Washer	2 required
4	JA-13261	Manifold Spacer	2 required
5	J1319276	Flare Connector	
6	JA-29863	Steam Manifold	
7	JC-62116	Screw	2 required
8	431206	Pipe Nipple	
9	JA-50588	Swing Check Valve	
10	J200203600	Male Connector	

Buck Steam Valve Actuating Assembly

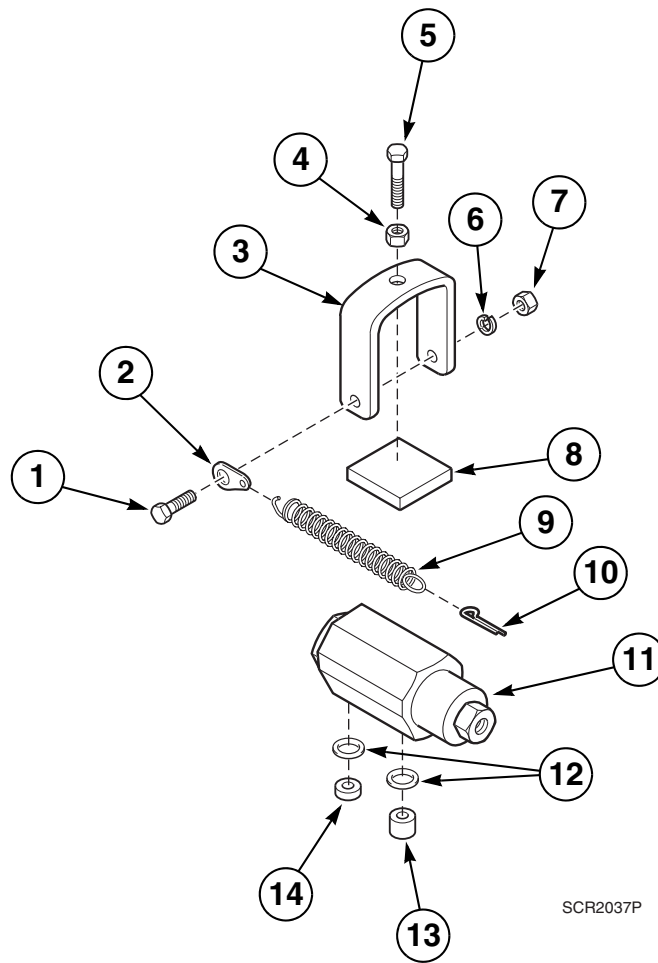


SCR1735P

Buck Steam Valve Actuating Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-27453	Valve Guide	2 required
2	JA-55084	Gasket	2 required
3	J1463694	Steam Valve Assembly	Refer to <i>Steam Valve Assembly</i> section for parts breakdown
4	JA-10652	Bar	
5	JA-10650	Steam Line Clamp	
6	M400013	Washer	
7	70142	Nut	
8	JA-50412	Nut	
9	J1398635	Screw	
10	JA-50144	Screw	

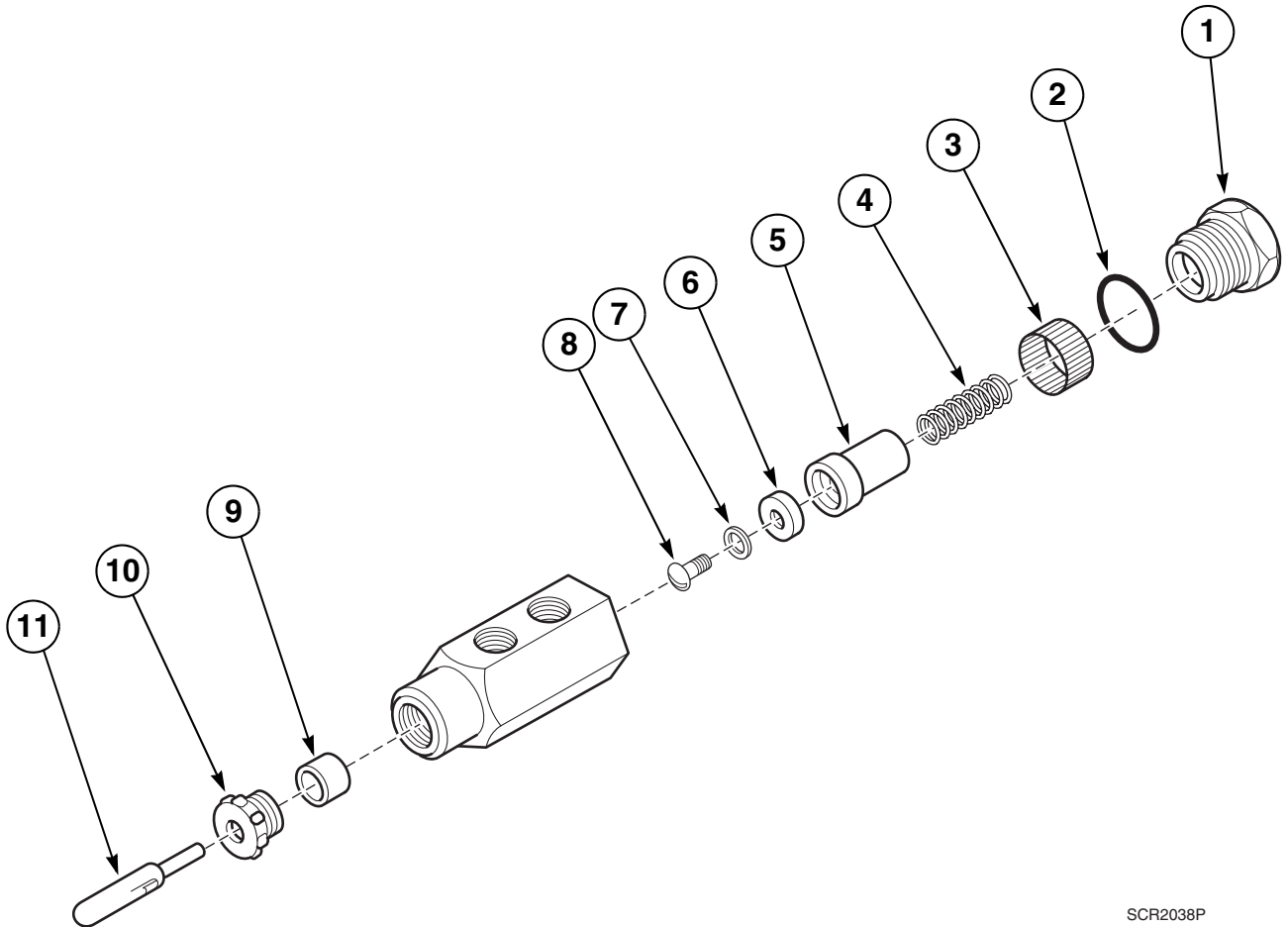
Head Steam Valve Actuating Assembly



Head Steam Valve Actuating Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	JA-50144	Screw	
2	JA-55681	Connector	
3	JA-10650	Steam Line Clamp	
4	JA-50412	Nut	
5	J1398635	Screw	
6	M400013	Washer	
7	70142	Nut	
8	JA-10652	Bar	
9	JA-51509	Extension Spring	
10	JC-54846	Cotter Pin	
11	J1463694	Steam Valve Assembly	Refer to <i>Steam Valve Assembly</i> section for parts breakdown
12	JA-55084	Gasket	2 required
13	JA-28027	Valve Guide	
14	JA-27453	Valve Guide	

Steam Valve Assembly

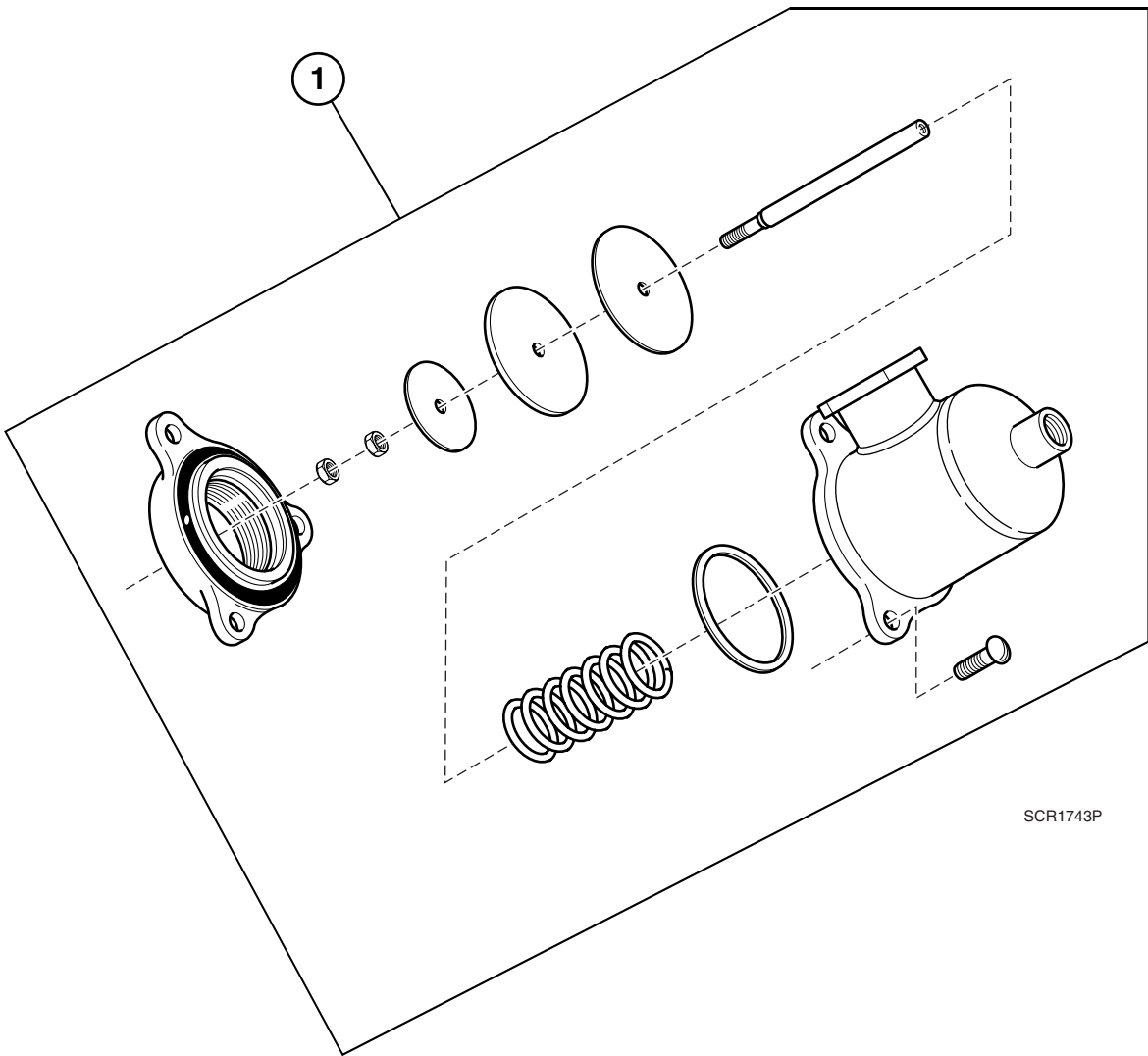


SCR2038P

Steam Valve Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	J1463694	Steam Valve Assembly	Includes items 1-11
	J1010-000653	Steam Valve Rebuild Kit	Includes items 2-4, 6-8 and 10
1	JA-10164	Nut	
2	J1463652	O-Ring	
3	JA-26657	Filter Element	
4	JA-51364	Compression Spring	
5	JA-10166	Disc Holder	
6	JA-13044	Steam Valve Disc	
7	J1000975	Washer	
8	JA-55083	Screw	
9	JA-13042	Valve Stem	
10	JA-10165	Nut	
11	JA-27451	Valve Stem	

Air Vacuum Valve – Models Through March 7, 2000

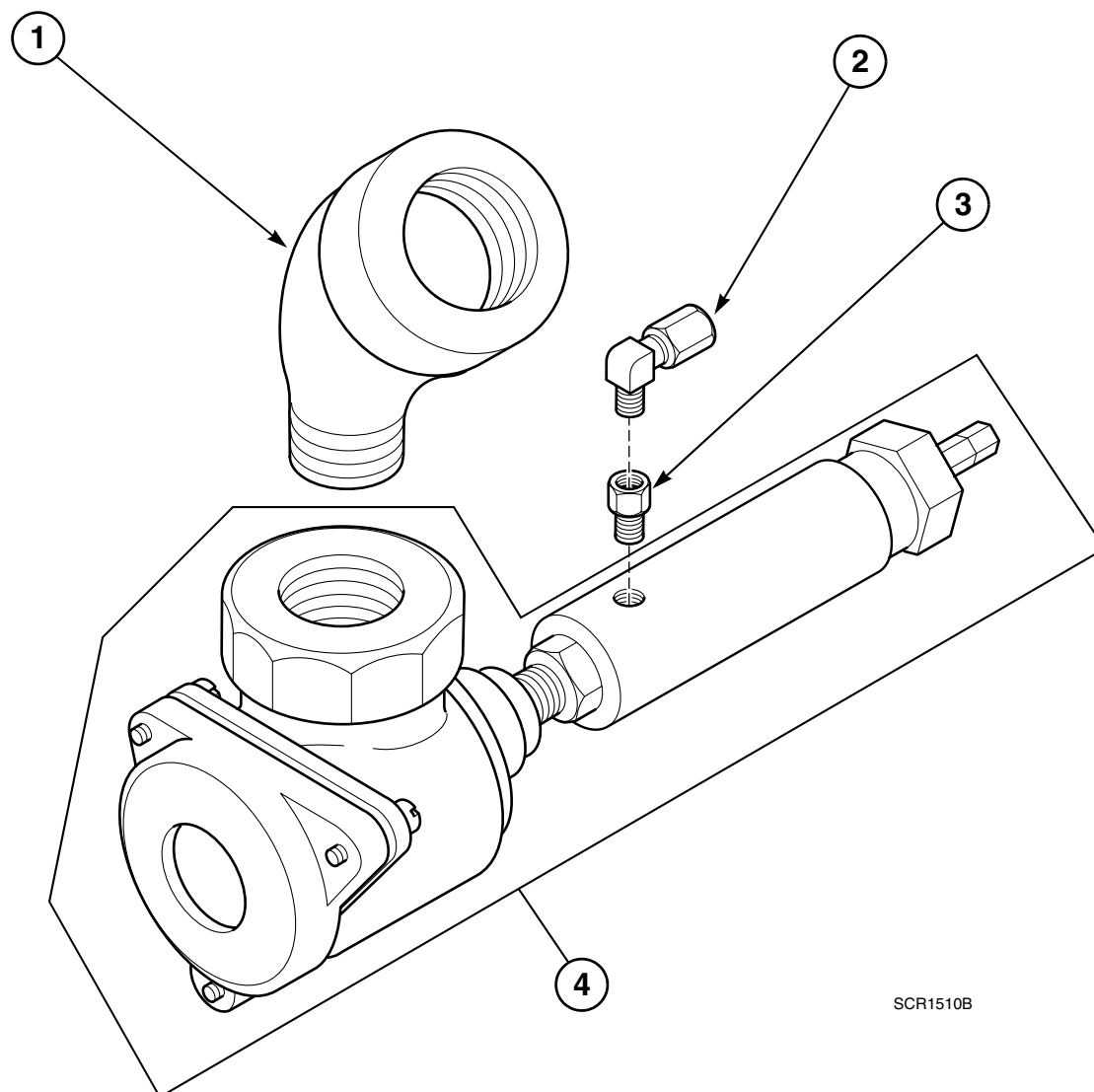


SCR1743P

Air Vacuum Valve – Models Through March 7, 2000

REF	PART NO.	DESCRIPTION	COMMENTS
1	J1634799	Air Vacuum Valve	

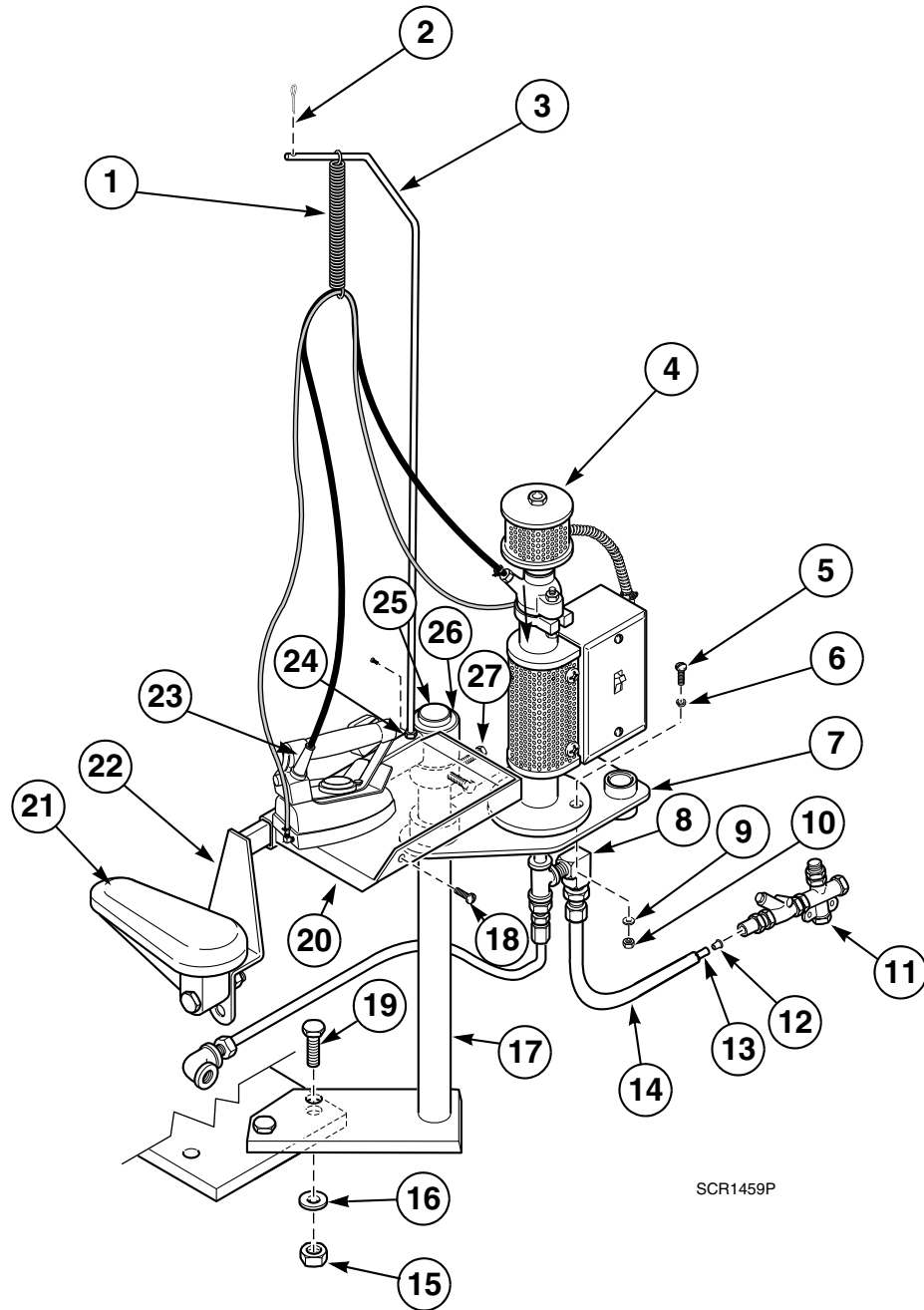
Air Vacuum Valve Assembly – Models Starting March 8, 2000



Air Vacuum Valve Assembly – Models Starting March 8, 2000

REF	PART NO.	DESCRIPTION	COMMENTS
	J1462118	Valve Kit	Use with old style air cylinder vacuum assembly with knurled round cap used on machines made between April 1990 and March 7, 2000; Includes spring, large washer, small washer, neoprene seat, teflon gasket, piston cup, and viton o-ring
1	JA-54456	Street Pipe Elbow	
2	J1408004	Connector	
3	JA-19559	Closing Speed Orifice	
4	J200175000P	Air Vacuum Valve Assembly	Pneumatic; Hex end cap hex bolt and jam nut on air cylinder; Models starting March 8, 2000
	J1010-000763	Valve Repair Kit	Use with J200175000P Air Vacuum Valve Assembly; Includes spring, piston cup, viton o-ring, vent valve disc, and coupling gasket

Optional Hand Steam Iron Components – Models Through October 2002



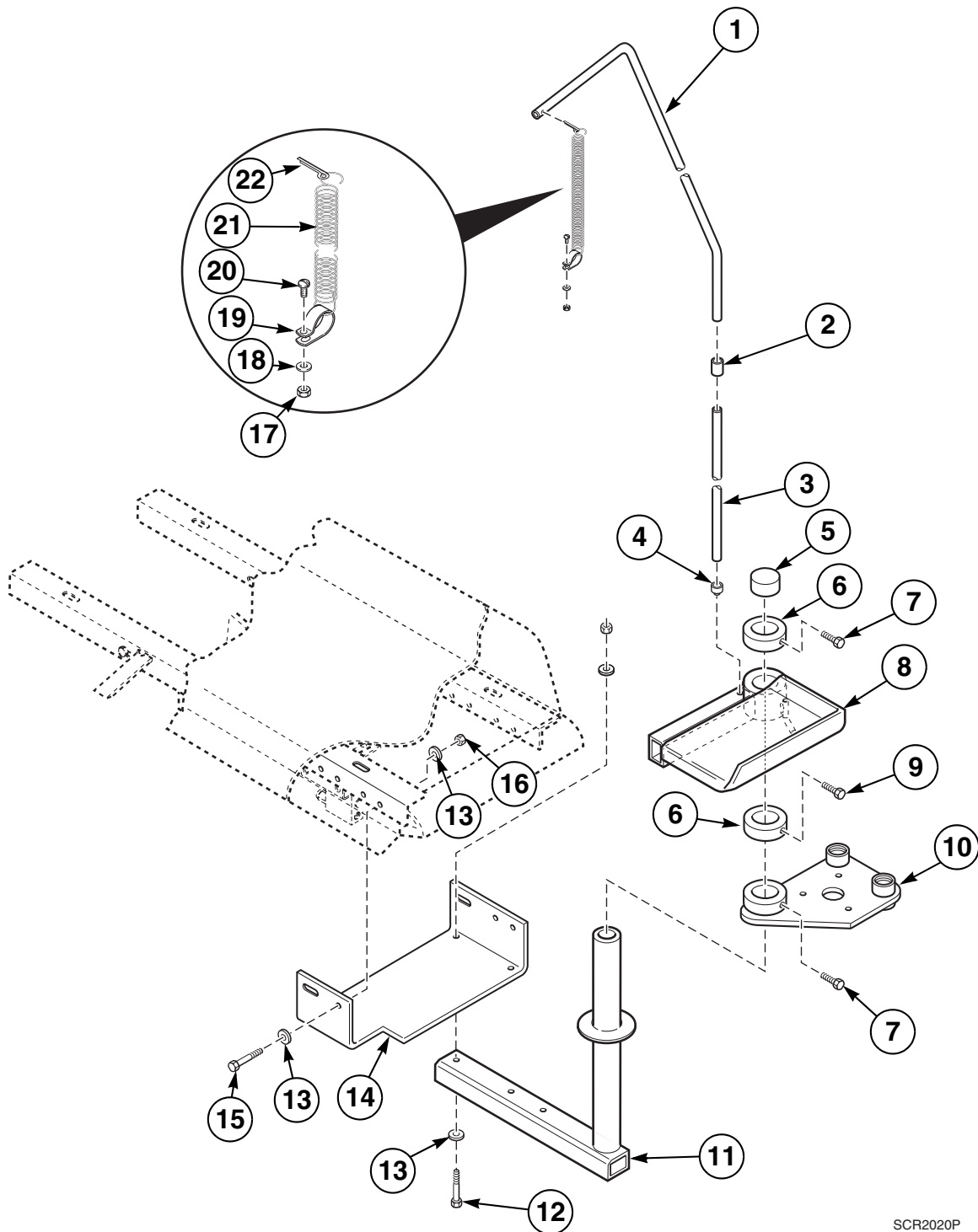
Optional Hand Steam Iron Components – Models Through October 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	J1144526	Iron Assembly	110 Volt
	J1144518	Steam Iron Assembly	220 Volt
1	JA-52758	Spring	
2	J1177765	Cotter Pin	
3	J1483353	Low Boy Cord Hanger	
4	J1142603	Low Boy Assembly	110 Volt
	J1142611	Low Boy Assembly	220-240 Volt
5	JA-52426	Screw	3 required
6	JC-80513	Washer	3 required
7	J1483379	Low Boy Support Weldment	
8	J1151620	Compression Elbow	
9	J1185073	Washer	3 required
10	20275	Nut	3 required
11	JA-83598	Steam Inlet	Refer to <i>Steam Inlet</i> section for parts breakdown
12	JC-19682	Reducing Bushing	2 required
13	J1106665	Tubing	
14	JM-90527	Braided Sleeving Insulation	
15	20274	Nut	2 required
16	M400081	Washer	2 required
17	J1483734	Pivot Tube Weldment	
18	N/A	Screw	
19	N/A	Screw	2 required
20	J1483296	Iron Support Weldment	
21	JA-80378	Padding and Sleeve Board Assembly	
22	J1483387	Sleeve Board Support Weldment	
23	JA-54016	Steam Iron	110 Volt
	JA-54017	Steam Iron	220 Volt
24	JC-22260	Screw Collar	
25	J1427103	Vent Plug	
26	J1483650	Altered Set Collar	
27	J1179001	Screw	

N/A = Part no longer available

Iron Support Assembly – Models Starting October 2002

Optional



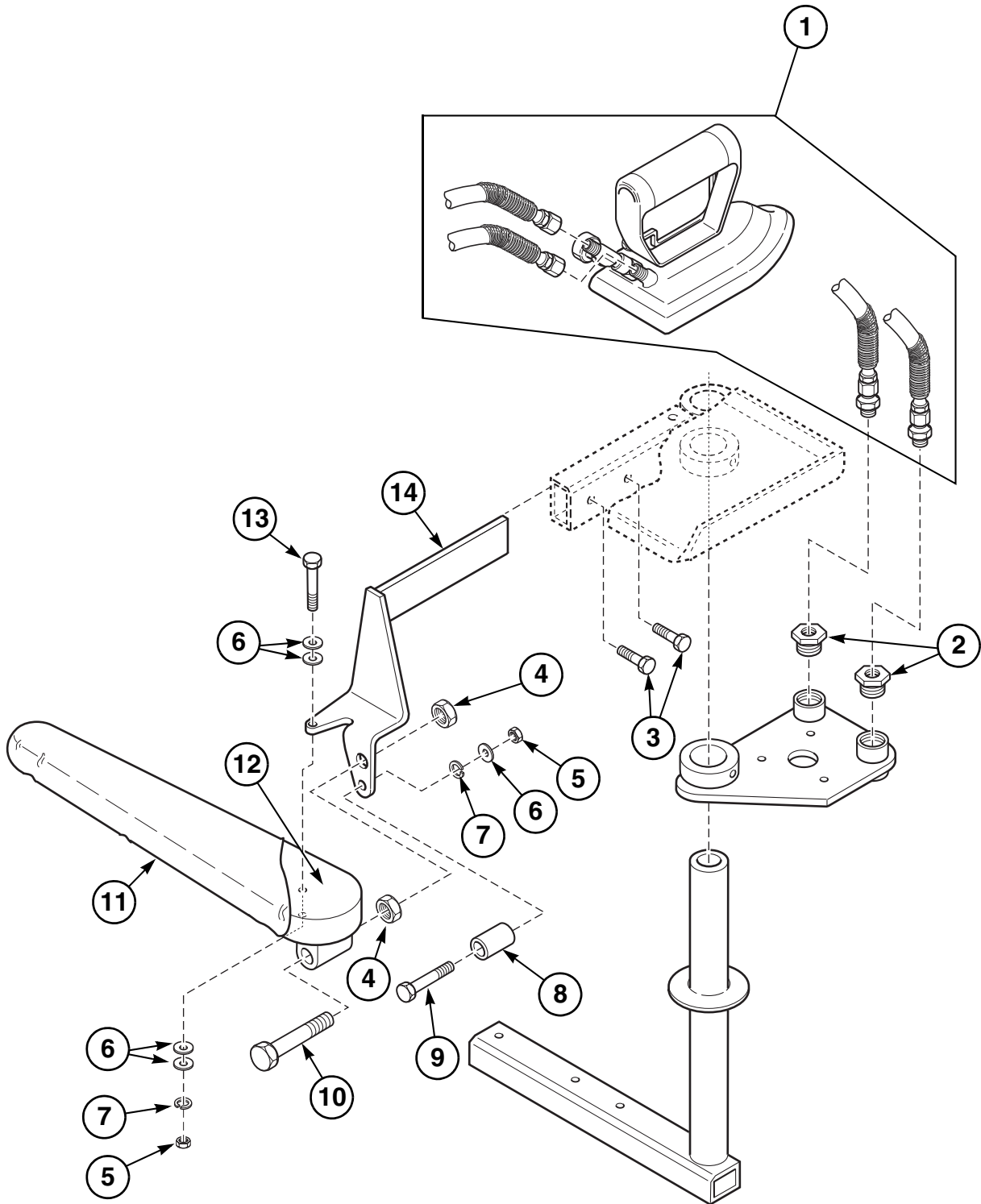
SCR2020P

Iron Support Assembly – Models Starting October 2002

REF	PART NO.	DESCRIPTION	COMMENTS
1	J0637221-00	Low Boy Cord Hanger	Upper
2	J0130109-00	Coupling	
3	J0637223-00	Low Boy Cord Hanger	Lower
4	JC-22260	Screw Collar	
5	J1427103	Vent Plug	
6	J1483650	Altered Set Collar	2 required
7	J0430544-00	Screw	4 required
8	J1483296	Iron Support Weldment	
9	J1179001	Screw	2 required
10	J1483379	Low Boy Support Weldment	
11	J1483312	Pivot Tube Weldment	
12	JC-62062	Screw	2 required
13	F431105	Washer	12 required
14	J1483338	Tie Bar	
15	F430946	Screw	4 required
16	F430233	Nut	6 required
17	F431024	Nut	
18	F431147	Washer	2 required
19	J0637412-00	Pipe Clamp	
20	F430939	Screw	
21	JA-52758	Spring	
22	F431201	Cotter Pin	

Steam Iron and Sleeve Board Assemblies – Models Starting October 2002

Optional

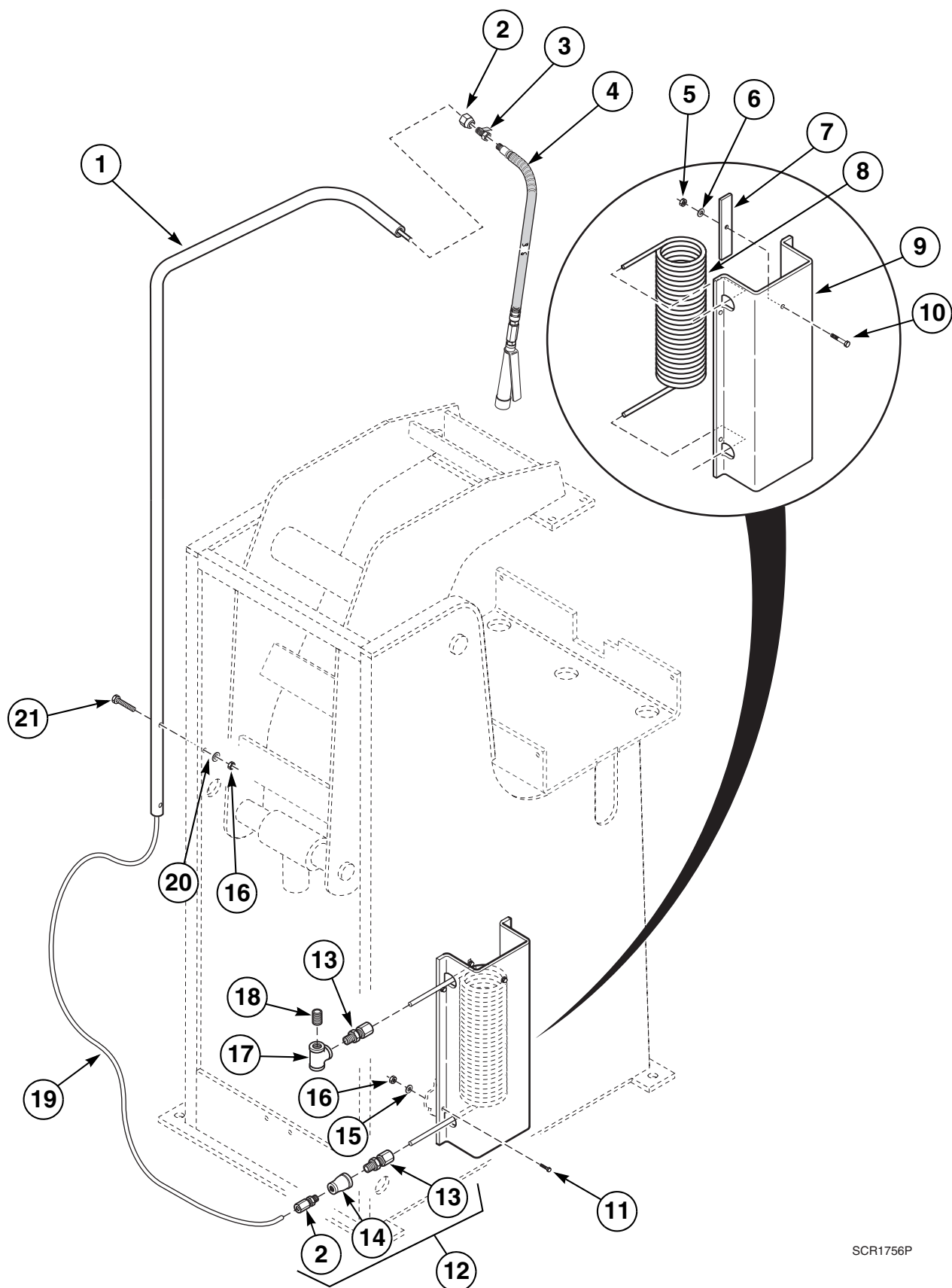


SCR1746P

Steam Iron and Sleeve Board Assemblies – Models Starting October 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-50947	Spring	Use to attach padding set to sleeve ironing board
1	J0241482-00	Steam Iron	Includes steam iron, 2 hoses and 2 adapters
2	J0637436-00	Bushing	2 required
3	J1001734	Screw	2 required
4	F431019	Nut	2 required
5	F431004	Nut	2 required
6	F431137	Washer	5 required
7	F431101	Washer	
8	J0637433-00	Spacer	
9	J0637475-00	Screw	
10	J0637473-00	Screw	
11	J0637469-00	Sleeve Board Padding Set	
12	J0637474-00	Sleeve Ironing Board Machining	
13	F430924	Screw	
14	J1483387	Sleeve Board Support Weldment	

Manual Spray with Copper Coil – Models Starting June 1997 Through October 2002



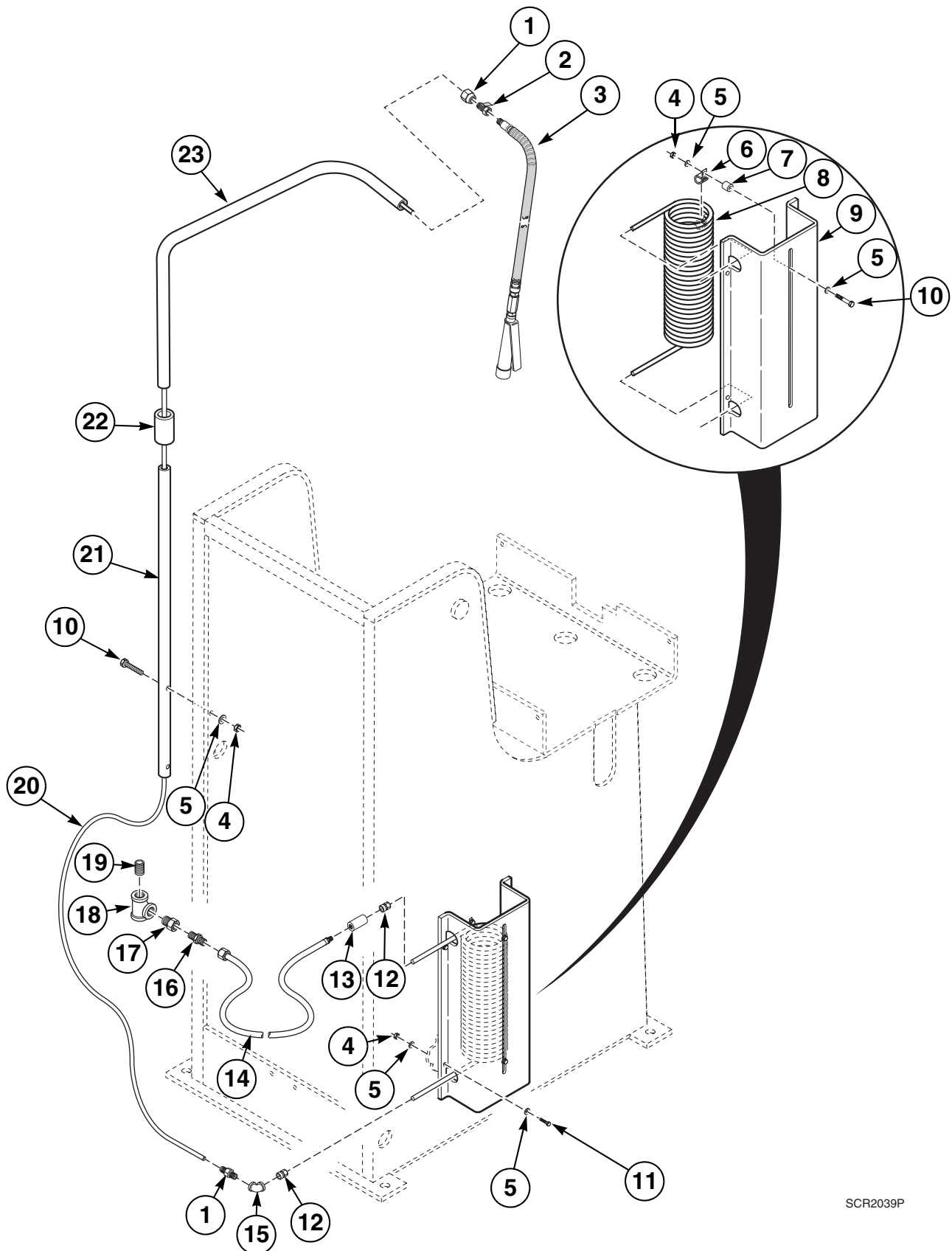
SCR1756P

Manual Spray with Copper Coil – Models Starting June 1997 Through October 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-05652	Spray Gun Bracket Assembly	Includes items 2, 3, 14, 19 and 20
1	JA-17954	Mounting Tube	
2	J1151661	Compression Connector	
3	JA-17958	Mounting Plug	
4	JA-51110	Water Gun Assembly	Refer to <i>Water Gun Assembly</i> section for parts breakdown
5	J1000736	Nut	
6	J1000975	Washer	
7	JA-12279	Coil Mounting Bar	
8	J1471234	Condenser Coil	
9	J1468495	Condenser Coil Cover	
10	JA-52038	Screw	
11	J1001734	Screw	4 required
12	JA-09231	Condenser Flow Control	Includes items 2, 13 and 14
13	J200203500	Male Connector	
14	JA-50676	Pipe Coupling	
15	J1001015	Washer	4 required
16	20275	Nut	8 required
17	JC-70628	Pipe Tee	
18	J1236553	Pipe Nipple	
19	J1410257	Tubing	
20	JA-51475	Washer	2 required
21	JA-52524	Screw	2 required

Manual Spray and Condenser Coil Assemblies – Models Starting October 2002

Optional



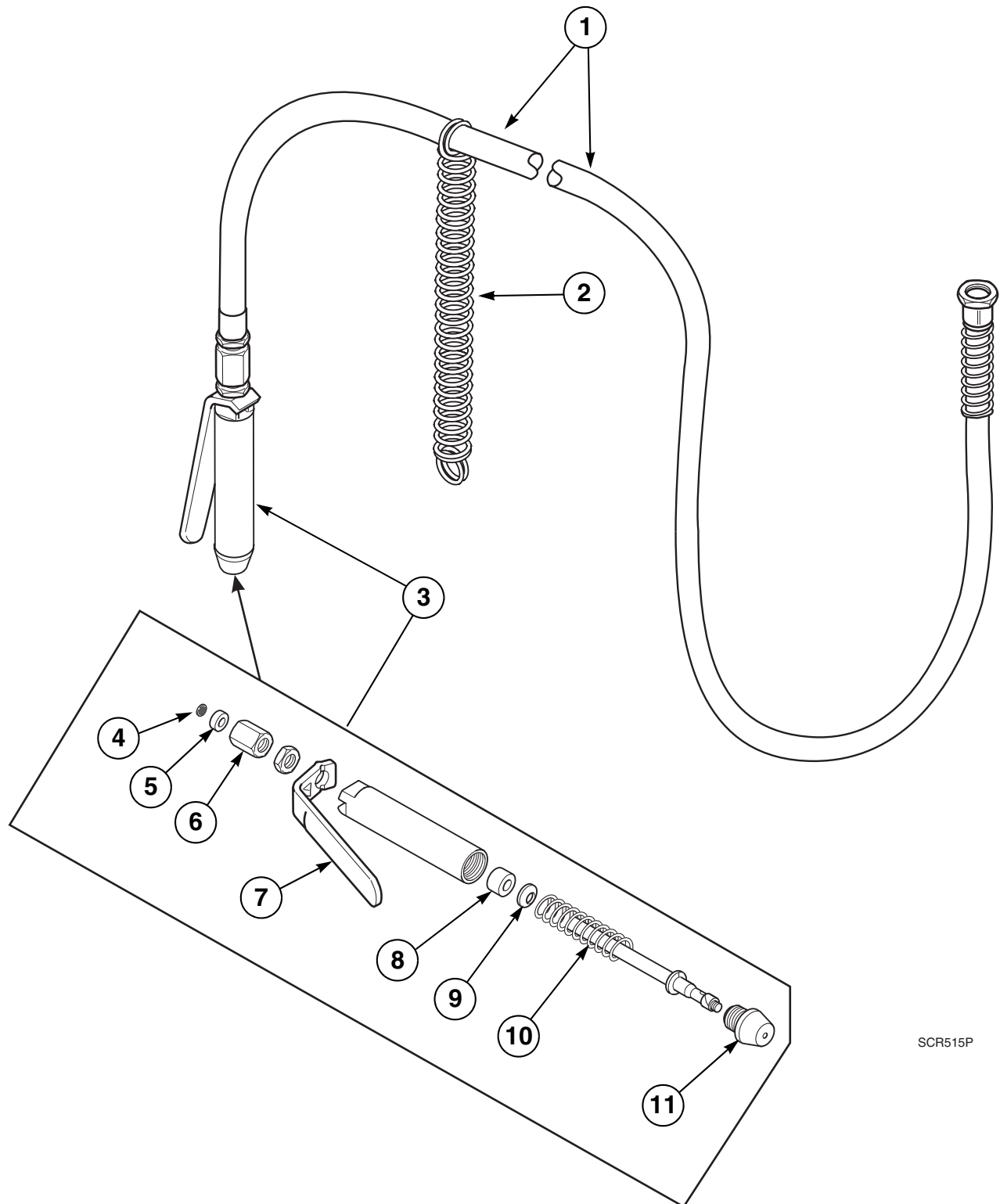
SCR2039P

Manual Spray and Condenser Coil Assemblies – Models Starting October 2002

REF	PART NO.	DESCRIPTION	COMMENTS
	F140605	Cable Tie	
1	J1151661	Compression Connector	2 required
2	JA-17958	Mounting Plug	
3	JA-51110	Water Gun Assembly	Refer to <i>Water Gun Assembly</i> section for parts breakdown
4	F431024	Nut	8 required
5	F431147	Washer	14 required
6	J0637412-00	Pipe Clamp	4 required
7	J0637433-00	Spacer	2 required
8	J1471234	Condenser Coil	
9	J1468495	Condenser Coil Cover	
10	F430913	Screw	4 required
11	F430939	Screw	4 required
12	J1410315	Male Tubing Connector	2 required
13	JC-23002	Pipe Coupling	
14	J1319268	Steam Hose	Flexible
15	JC-28247	Pipe Elbow	
16	J1319276	Flare Connector	
17	JC-19662	Reducing Bushing	
18	JA-52352	Pipe Tee	
19	J1236553	Pipe Nipple	
20	J1410257	Tubing	
21	J0637402-00	Spray Gun Mounting Tube	
22	J0637403-00	Coupling	
23	J0637401-00	Spray Gun Mounting Tube	

Water Gun Assembly

Optional



SCR515P

Water Gun Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
	JA-51110	Water Gun Assembly	Includes items 1-11
1	JA-51793	Hose Assembly	
2	JA-50949	Spring	
3	JA-51792	Water Gun	
4	JA-50640	Water Gun Filter Screen	
5	JA-50649	Coupling Packing	
6	JA-50639	Water Gun Coupling	
7	JA-50638	Water Gun Handle	
8	JA-50646	Water Gun Packing	
9	JA-50647	Washer	Brass
10	JA-50648	Water Gun Spring	
11	JA-50641	Water Gun Nozzle	

[illegible]

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